Installation Manual
In One-Way Cassette
For 6,000 - 18,000 BTU Systems

NOTE

Read the entire instruction manual before starting the installation. Images are for illustration purposes only. Actual models may differ slightly.

Units Covered In This Manual

BTU/H	VOLTAGE/ PHASE	AIR HANDLER MODEL
6,000	208/230-1	MCAHU-H06B-2A
9,000	208/230-1	MCAHU-H09B-2A
12,000	208/230-1	MCAHU-H12B-2A
18,000	208/230-1	MCAHU-H18B-2A

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Table of Contents

Safety Considerations

It is crucial to read the Safety Precautions Before Operation and Installation. Neglecting these instructions may lead to serious damage or injury. The severity of potential damage or injuries is categorized as either a WARNING or CAUTION.

⚠ WARNING

Hazards or unsafe practices that may result in severe personal injury or death.

⚠ CAUTION

Hazards or unsafe practices may result in minor personal injury or property damage. Carefully follow the precautions because they are essential to guarantee the safety of the equipment.

NOTE

A property-damage-only hazard, meaning no personal injury is possible.

IMPORTANT

Is used to highlight suggestions which will result in enhanced installation, reliability, or operation.

⚠ WARNING

State of California Proposition 65 Warning (US Only)
This product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

⚠ WARNING

Improper installation, adjustment, alteration, service, maintenance, or use can cause an explosion, fire, electrical shock, or other conditions that may cause death, personal injury, or property damage. Consult a qualified installer, service agency, distributor, or branch for information or assistance. The qualified installer or agency must use factory-authorized kits or accessories when modifying this product. Refer to the individual instructions packaged with kits or accessories when installing.

IMPORTANT

Follow all safety codes. Wear safety glasses, protective clothing, and work gloves. Have a fire extinguisher available. Read these instructions thoroughly and follow all warnings or cautions in the literature and labels attached to the unit. Consult local building codes and the current editions of the National Electrical Code (NEC) NFPA 70.

IMPORTANT

In Canada, refer to the current editions of the Canadian Electrical Code CSA C22.1. Follow the safety information.

⚠ WARNING

This appliance is not intended for use by persons (including children) with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.

⚠ WARNING

ELECTRICAL WARNINGS

- Only use the specified wire. If the wire is damaged, it must be replaced by the manufacturer, service agent, or similarly qualified persons to avoid a hazard.
- The product must be properly grounded at the time of installation, or electric shock may occur.
- For all electrical work, follow all local and national wiring standards, regulations, and the Installation Manual. Connect cables tightly and clamp them securely to prevent external forces from damaging the terminal. Improper electrical connections can overheat, cause fire, and may also cause shock. All electrical connections must be made according to the Electrical Connection Diagram located on the panels of the indoor and outdoor units.
- All wiring must be properly arranged to ensure that the control board cover can close properly. If the control board cover is not closed properly, it can lead to corrosion and cause the connection points on the terminal to heat up, catch fire, or cause electrical shock.
- Disconnection must be incorporated in the fixed wiring in accordance with the NEC, CEC, or local codes.
- **DO NOT** share the electrical outlet with other appliances. The unit must be installed on a dedicated electrical circuit.
- If connecting power to fixed wiring, an all-pole disconnection device must be incorporated into the fixed wiring following the wiring rules.
- If the SUPPLY CORD is damaged, it must be replaced by the manufacturer, service agent, or similarly qualified Technician to avoid a hazard.

⚠ WARNING

WARNINGS FOR PRODUCT INSTALLATION

- Turn off the air conditioner and disconnect the power before performing any installation or repairs. Failure to do so can cause electric shock.
- Installation must be performed by an authorized dealer or specialist according to the installation instructions. Improper installation can cause water damage, electrical hazards, or fire. Contact an authorized service technician for repair or maintenance.
- This appliance shall be installed in accordance with national wiring regulations. Only use the included accessories, parts, and specified parts for installation.
- Check the electric wire, water, and gas pipeline layout inside the wall, floor, and ceiling before installation. Do not implement drilling unless you confirm safety with the user, especially for the hidden power wire. An electron probe can be used to test whether a wire is passing by at the drilling location, to prevent physical

injury or death caused by insulation broken cords.

- Excessive Weight Hazard - Use two or more people when moving and installing the unit. Failure to do so can result in back or other types of injury.
- Check the power supply before installation. Ensure that the power supply is reliably grounded following local, state, and National Electrical Codes. If not, for example, if the ground wire is detected charged, installation is prohibited before it is rectified. Otherwise, there is a risk of fire and electric shock, causing physical injury or death.
- Contact an authorized service provider for repair or maintenance of this unit. This appliance shall be installed following national wiring regulations.
- Only use the included accessories, parts, and specified parts for installation. Using non-standard parts can cause water leakage, electrical shock, and fire, and can cause the unit to fail.
- Install the unit in a firm location that can support the unit's weight. If the chosen location cannot support the unit's weight, or the installation is not done properly, the unit may drop and cause serious injury and damage.
- The first 36 in. of supply air plenum and ductwork must be constructed of sheet metal as required by NFPA 90B. The supply air plenum or duct must have a solid sheet metal bottom directly under the unit with no openings, registers, or flexible air ducts located in it. If flexible supply air ducts are used, they may be located only in the vertical walls of the rectangular plenum, a minimum of 6 in. from the solid bottom. A metal plenum of duct may be connected to the combustible floor base, if not, it must be connected to the unit supply duct exposed to the supply air opening from the downflow unit. Exposing combustible (non-metal) material to the supply opening of a downflow unit can cause a fire resulting in property damage, personal injury, or death.
  Exception warning to downflow:
  Installations on concrete floor slab with supply air plenum and ductwork completely encased must be not less than 2 in. of concrete (See NFPA 90A). When using the unit with an electrical heater, the switch is used only for the electrical heater on the front of the panel.
- Install drainage piping according to the instructions in this manual. Improper drainage may cause water damage to your home and property.
- For units that have an auxiliary electric heater, do not install the unit within 1 m (3 ft.) of any combustible materials.
- For the units that have a wireless network function, USB device access, replacement, and maintenance operations must be carried out by professional staff.
- **Do not** install the unit in a location that may be exposed to combustible gas leaks. **If combustible gas accumulates around the unit, it may cause fire.**
- **Do not** turn on the power until all work has been completed.
- **When moving or relocating the air conditioner**, consult experienced service technicians for disconnection and reinstallation of the unit.
- How to install the appliance to its support, please read the information for details in the "indoor unit installation" and "outdoor unit installation" sections.

⚠ WARNING

TAKE NOTE OF FUSE SPECIFICATIONS

The air conditioner's circuit board (PCB) is designed with a fuse to provide overcurrent protection. The fuse specifications are printed on the circuit board, such as T3.15 AL/250 VAC, T5 AL/250 VAC, T3.15 A/250 VAC, T5 A/250 VAC, T2 0A/250 VAC, T30 A/250 VAC, etc.

NOTE

Only the blast-proof ceramic fuse can be used.

⚠ WARNING

USING FLAMMABLE REFRIGERANT

- Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
- The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance, or an operating electric heater).
- Do not pierce or burn.
- Be aware that refrigerants may not contain an odor.

For R454B refrigerant charge amount and minimum room area:

The machine you purchased may be one of the types in the table below. The indoor and outdoor units are designed to be used together, and the indoor unit is connected via an air duct system to one or more rooms. Please check the machine you purchased. The height of the room cannot be less than 7.3 ft./2.2 m, and the minimum room area for operating or storage should be as specified in the following table:

Table S-1: Minimum Airflow

Model	Indoor Unit	Outdoor Unit	Indoor Nominal Air Volume	
6K	MCAHU-H06B-2A	MO1HS-H06B-2A	580m³/h	342CFM
	MCAHU-H12B-2A			
9K	MCAHU-H09B-2A	MO1HS-H09B-2A	580m³/h	342CFM
		MO1ES-H09B-2A		
	MCAHU-H12B-2A	MO1HS-H09B-2A		
		MO1ES-H09B-2A		
12K	MCAHU-H12B-2A	MO1HS-H12B-2A	600m³/h	353CFM
		MO1ES-H12B-2A		
18K	MCAHU-H18B-2A	MO1HS-H18B-2A	680m³/h	400CFM
		MO1ES-H18B-2A		

Table S-2: Minimum Room Area Requirements

TAmin [ft.²/m²]	hinst[ft/m]					
mc or mREL [oz/kg]	**6.0~7.3/ 1.8~2.2**	**7.6/2.3**	**7.9/2.4**	**8.6/2.6**	**9.2/2.8**	**9.9/3.0**
<=62.6/1.776	12/1.10					
63.4/1.8	60/5.53	57/5.29	55/5.07	51/4.68	47/4.35	44/4.06
70.5/2.0	67/6.15	64/5.88	61/5.64	56/5.2	52/4.83	49/4.51
77.5/2.2	73/6.76	70/6.47	67/6.2	62/5.72	58/5.31	54/4.96
84.6/2.4	80/7.38	76/7.06	73/6.76	68/6.24	63/5.8	59/5.41
91.7/2.6	86/7.99	83/7.64	79/7.32	73/6.76	68/6.28	64/5.86
98.7/2.8	93/8.6	89/8.23	85/7.89	79/7.28	73/6.76	68/6.31
105.8/3.0	100/9.22	95/8.82	91/8.45	84/7.8	78/7.24	73/6.76
112.8/3.2	106/9.83	102/9.41	97/9.01	90/8.32	84/7.73	78/7.21
119.9/3.4	113/10.45	108/9.99	104/9.58	96/8.84	89/8.21	83/7.66
126.9/3.6	120/11.06	114/10.58	110/10.14	101/9.36	94/8.69	88/8.11
134/3.8	126/11.68	121/11.17	116/10.7	107/9.88	99/9.17	93/8.56
141.1/4.0	133/12.29	127/11.76	122/11.27	112/10.4	104/9.66	97/9.01
148.1/4.2	139/12.9	133/12.34	128/11.83	118/10.92	110/10.14	102/9.46
155.1/4.4	146/13.52	140/12.93	134/12.39	124/11.44	115/10.62	107/9.91
162.2/4.6	153/14.13	146/13.52	140/12.96	129/11.96	120/11.11	112/10.37
169.2/4.8	159/14.75	152/14.11	146/13.52	135/12.48	125/11.59	117/10.82
176.3/5.0	166/15.36	159/14.69	152/14.08	140/13	130/12.07	122/11.27
Area formula	**TAmin** is the required minimum area of the total conditioned space connected by air ducts in ft.²/m² **Mc** is the actual refrigerant charge in the system in oz/kg **MREL** is the refrigerant releasable charge in oz./kg **hinst** is the height of the bottom of the appliance relative to the floor of the room after installation. **WARNING:** The minimum room area or minimum room area of conditioned space is based on releasable charge and total system refrigerant charge.					

1. Installation (where refrigerant pipes are allowed)

- Any person who is involved with working on or breaking into a refrigerant circuit should hold a current valid certificate from an industry-accredited assessment authority, which authorizes their competence to handle refrigerants safely in accordance with an industry-recognized assessment specification.
- Maintenance and repair requiring the assistance of other skilled personnel shall be carried out under the supervision of the person competent in the use of flammable refrigerants.
- That the installation of pipe work shall be kept to a minimum.
- That pipe work shall be protected from physical damage.
- Where refrigerant pipes shall comply with national gas regulations.
- That mechanical connections shall be accessible for maintenance purposes.
- Be more careful that foreign matter (oil, water, etc.) does not enter the piping. Also, when storing the piping, securely seal the opening by pinching, taping, etc.
- Appliance shall be stored in a well-ventilated area where the room size corresponds to the room area as specified for operation.
- Joints shall be tested with detection equipment with a capability of 5 g/year of refrigerant or better, with the equipment in a standstill and under operation or under pressure of at least these standstill or operation conditions after installation. Detachable joints should NOT be used on the indoor side of the unit (brazed, welded joints could be used).
- In cases that require mechanical ventilation, ventilation openings shall be kept clear of obstruction.

2. When a FLAMMABLE REFRIGERANT is used, the requirements for installation space of appliance and/or ventilation requirements are determined according to

- the mass charge amount (M) used in the appliance,
- the installation location,
- the type of ventilation of the location or the appliance.
- piping material, pipe routing, and installation shall include protection from physical damage in operation and service, and comply with national and local codes and standards, such as ASHRAE 15, IAPMO Uniform Mechanical Code, ICC International Mechanical Code, or CSA B52. All field joints shall be accessible for inspection before being covered or enclosed.
- that protection devices, piping, and fittings shall be protected as far as possible against adverse environmental effects, for example, the danger of water collecting and freezing in relief pipes or the accumulation of dirt and debris;
- that piping in refrigeration systems shall be so designed and installed to minimize the likelihood of hydraulic shock damaging the system;
- that steel pipes and components shall be protected against corrosion with a rustproof coating before applying any insulation;
- that precautions shall be taken to avoid excessive vibration or pulsation;
- the minimum floor area of the room shall be mentioned in the form of a table or a single figure without reference to a formula;
- after completion of field piping for split systems, the field pipework shall be pressure tested with an inert gas and then vacuum tested before refrigerant charging, according to the following requirements:
  a. The minimum test pressure for the low side of the system shall be the low side design pressure and the minimum test pressure for the high side of the system shall be the high side design pressure, unless the high side of the system can not be isolated from the low side of the system in which case the entire system shall be pressure tested to the low side design pressure.
  b. The test pressure after removal of the pressure source shall be maintained for at least 1 h with no decrease of pressure indicated by the test gauge, with test gauge resolution not exceeding 5% of the test pressure.
  c. During the evacuation test, after achieving a vacuum level specified in the manual or less, the refrigeration system shall be isolated from the vacuum pump and the pressure shall not rise above 1500 microns within 10 min. The vacuum pressure level shall be specified in the manual and shall be the lessor of 500 microns or the value required for compliance with national and local codes and standards, which may vary between residential, commercial, and industrial buildings.
- field-made refrigerant joints indoors shall be tightness tested according to the following requirements: The test method shall have a sensitivity of 5 grams per year of refrigerant or better under a pressure of at least 0,25

times the maximum allowable pressure. No leak shall be detected.

- Any servicing shall be performed only as recommended by the manufacturer.

3 . Qualification of workers

Any maintenance, service, and repair operations must require the qualification of the working personnel. Every working procedure that affects safety means shall only be carried out by competent technicians who joined the training and achieved competence should be documented by a certificate. The training of these procedures is carried out by national training organizations or manufacturers that are accredited to teach the relevant national competency standards that may be set in legislation. All training shall follow the ANNEX HH requirements of UL 60335-2-40 4th Edition.

Examples of such working procedures are:

- breaking into the refrigerating circuit;
- opening of sealed components;
- opening of ventilated enclosures.

4. Ventilated area

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

5. Wiring

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges, or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressors or fans.

6. Detection of flammable refrigerants

Under no circumstances shall potential sources of ignition be used in the search for or detection of refrigerant leaks. A halide torch(or any other detector using a naked flame) shall not be used.

The following leak detection methods are deemed acceptable for refrigerant systems. Electronic leak detectors may be used to detect refrigerant leaks but, in the case of FLAMMABLE REFRIGERANTS, the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25 % maximum) is confirmed. Leak detection fluids are also suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work.

NOTE

Examples of leak-detection fluids are

- bubble method,
- fluorescent method agents.

If a leak is suspected, all naked flames shall be removed/ extinguished.

If leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (using shut-off valves) in a part of the system remote from the leak. See the following instructions for the removal of refrigerant.

7. Removal and evacuation

When breaking into the refrigerant circuit to make repairs - or for any other purpose conventional procedures shall be used. However, for flammable refrigerants best practice must be followed since flammability is a consideration.

The following procedure shall be adhered to:

- safely remove refrigerant following local and national regulations;
- evacuate;
- purge the circuit with inert gas (optional for A2L);
- evacuate (optional for A2L);
- continuously flush or purge with inert gas when using a flame to open the circuit; and
- open the circuit.

The refrigerant charge shall be recovered into the correct recovery cylinders if venting is not allowed by local and national codes. For appliances containing flammable refrigerants, the system shall be purged with oxygen-free nitrogen to render the appliance safe for flammable refrigerants. This process might need to be repeated several times. Compressed air or oxygen shall not be used for purging refrigerant systems.

For appliances containing flammable refrigerants, refrigerant purging shall be achieved by breaking the vacuum in the system with oxygen-free nitrogen and continuing to fill until the working pressure is achieved, then venting to the atmosphere, and finally pulling down to a vacuum (optional for A2L). This process shall be repeated until no refrigerant is within the system (optional for A2L). When the final oxygen-free nitrogen charge is used, the system shall be vented down to atmospheric pressure to enable work to take place.

The outlet for the vacuum pump shall not be close to any potential ignition sources, and ventilation shall be available.

8. Charging procedures

In addition to conventional charging procedures, the following requirements shall be followed:

- Works shall be undertaken with appropriate tools only (In case of uncertainty, please consult the manufacturer of the tools for use with flammable refrigerants) Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimize the amount of refrigerant contained in them.
- Ensure that the refrigeration system is earthed before charging the system with refrigerant.
- Label the system when charging is complete(if not already). Extreme care shall be taken not to overfill the refrigeration system.
- Before recharging the system, it shall be pressure tested with oxygen-free nitrogen (OFN). The system shall

be leak tested on completion of charging but before commissioning. A follow-up leak test shall be carried out before leaving the site.

9. Recovery

When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerants are removed safely.

When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge is available. All cylinders to be used are designated.

Table S-3: Explanation of symbols displayed on the indoor unit or outdoor unit

	**WARNING**	This symbol shows that this appliance used a flammable refrigerant. If the refrigerant is leaked and exposed to an external ignition source, there is a risk of fire.
	**CAUTION**	This symbol shows that the operation manual should be read carefully.
	**CAUTION**	This symbol shows that service personnel should be handling this equipment referencing the installation manual.
	**CAUTION**	This symbol shows that information is available such as the operating manual or installation manual.

Caution: Risk of fire/flammable materials

Specifications

Product Model	**MCAHU-H06B-2A MO1HS-H06B-2A**	**MCAHU-H12B-2A MO1HS-H06B-2A**	**MCAHU-H09B-2A MO1HS-H09B-2A**
Power source	208/230V~ 60Hz, 1Ph		
Cooling capacity	6500Btu/h	6500Btu/h	9000Btu/h
Heating capacity	7400Btu/h	7400Btu/h	10900Btu/h
Moisture resistance class	IPX4		
Product Model	**MCAHU-H09B-2A MO1ES-H09B-2A**	**MCAHU-H12B-2A MO1HS-H09B-2A**	**MCAHU-H12B-2A MO1ES-H09B-2A**
Power source	208/230V~ 60Hz, 1Ph		
Cooling capacity	9000Btu/h	9000Btu/h	9000Btu/h
Heating capacity	11000Btu/h	10900Btu/h	11000Btu/h
Moisture resistance class	IPX4		
Product Model	**MCAHU-H12B-2A MO1HS-H12B-2A**	**MCAHU-H12B-2A MO1ES-H12B-2A**	**MCAHU-H18B-2A MO1HS-H18B-2A**
Power source	208/230V~ 60Hz, 1Ph		
Cooling capacity	12000Btu/h	12000Btu/h	16700Btu/h
Heating capacity	12500Btu/h	12000Btu/h	20000Btu/h
Moisture resistance class	IPX4		
Product Model	**MCAHU-H18B-2A MO1ES-H18B-2A**		
Power source	208/230V~ 60Hz, 1Ph		
Cooling capacity	18000Btu/h		
Heating capacity	18000Btu/h		
Moisture resistance class	IPX4		

Installation Accessories

The air conditioning system comes with the following accessories. Use all of the installation parts and accessories to install the air conditioner. Improper installation may result in water leakage, electrical shock, and fire, or cause the equipment to fail. The items that are not included in the air conditioner must be purchased separately.

Table A-1: Included Accessories

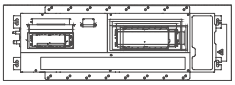
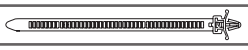
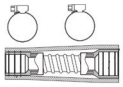
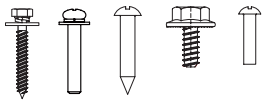
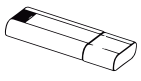
QTY.	Part Name	Part Image
1	Manual	
1	Installation cardboard template	
1	Remote control	
6	Cable tie	
1	Drainpipe adaptor	
1	Panel	
1	Water receiver	
1	Rubber ring	
2	AAA Battery	
2	Copper nut	
1 (8,8,2,2,3)	Screw kits (ST8*50, M4*22, ST3.9*16, ST4.8*12, ST3.9*10)	

Table A-2: Optional Accessories

QTY.	Part Name	Part Image
1	Smart kit	
1	Wired control	
1	Remote control holder	

NOTE

Panel installation should be performed after wiring and piping have been completed.

Table A-3: Pipe Specification

Model	Liquid Side	Gas Side
6K	Ø1/4 in. (Ø6.35 mm)	Ø3/8 in. (Ø9.52 mm)
9K	Ø1/4 in. (Ø6.35 mm)	Ø3/8 in. (Ø9.52 mm)
12K	Ø1/4 in. (Ø6.35 mm)	Ø3/8 in. (Ø9.52 mm)
18K	Ø1/4 in. (Ø6.35 mm)	Ø1/2 in. (Ø12.7 mm)

Pipes are not included in the accessories and you need to purchase them separately from the local dealer.

Unpacking

Carefully unpack the unit and inspect the contents for damage. If any damage is found at the time of delivery, proper notification and claims should be made with the carrier. Check the rating plate to ensure the model number and voltage, plus any kits match with what you ordered. The manufacturer should be notified within 5 days of any discrepancy or parts shortage.

Indoor unit:

1. Cut the sealing tape on the carton with a knife, one cut on the left, one cut in the middle, and one cut on the right.
2. Use the vice to take out the sealing nails on the top of the carton.
3. Open the carton.
4. Take out the middle support plate if it is included.
5. Take out the accessory package, and take out the connecting wire if it is included.
6. Lift the machine out of the carton and lay it flat.
7. Remove the left and right package foam or the upper and lower packaging foam and untie the packaging bag.

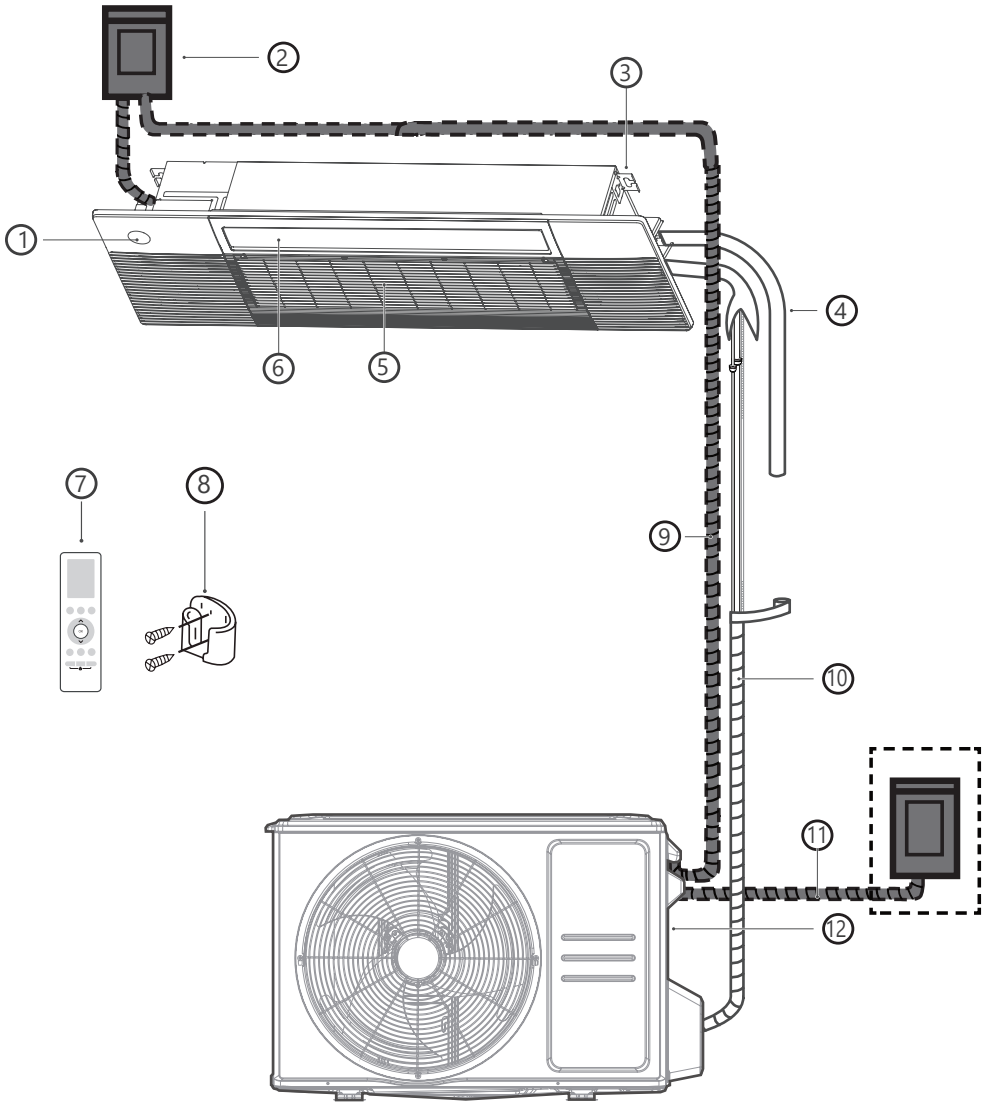
Outdoor Unit:

1. Cut the packing belt.
2. Take the unit out of the carton.
3. Remove the foam from the unit.
4. Remove the packaging bag from the unit.

NOTE

Please keep all packaging items if you may need them in the future.

Product Overview



① Display panel

② Circuit breaker

③ Installation part

④ Drainpipe (purchase separately)

⑤ Air inlet (with air filter in it)

⑥ Air outlet (Air flow louver)

⑦ Remote control

⑧ Remote control holder (purchase separately)

⑨ Connection cable (purchase separately)

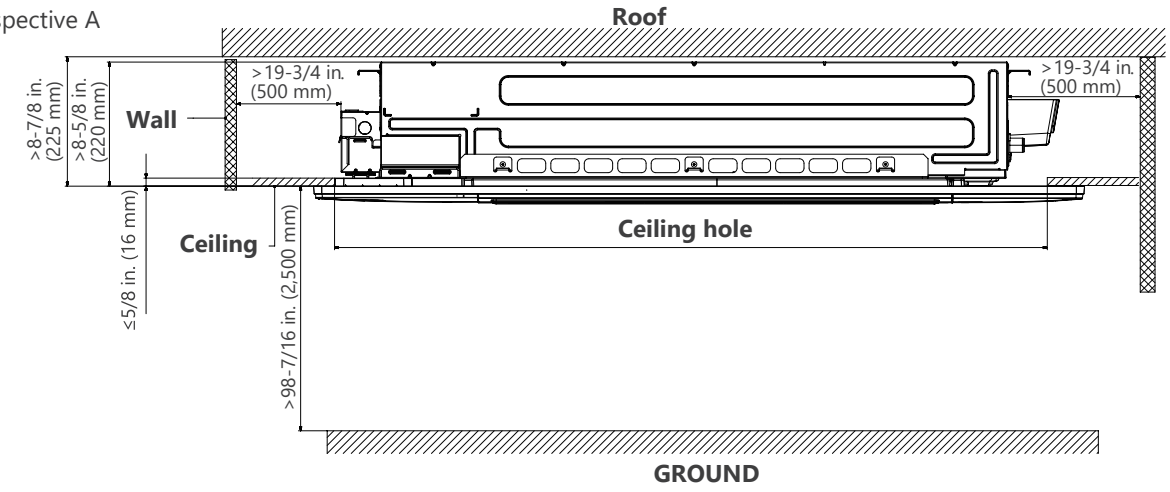
⑩ Refrigerant piping (purchase separately)

⑪ Outdoor unit power cable (purchase separately)

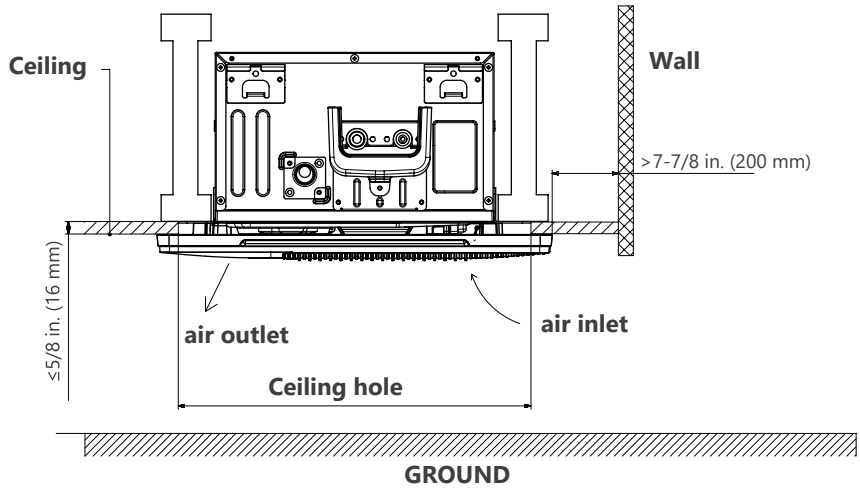
⑫ Outdoor unit

Dimensions & Clearances

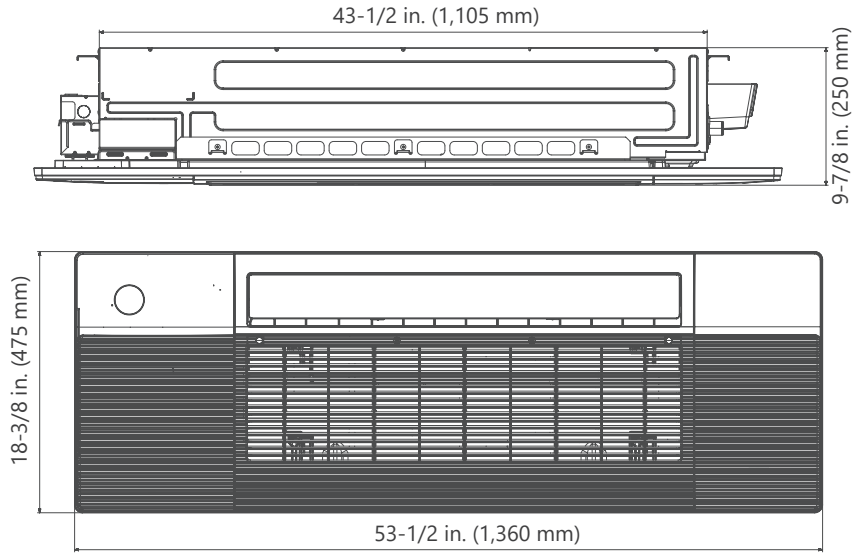
Perspective A



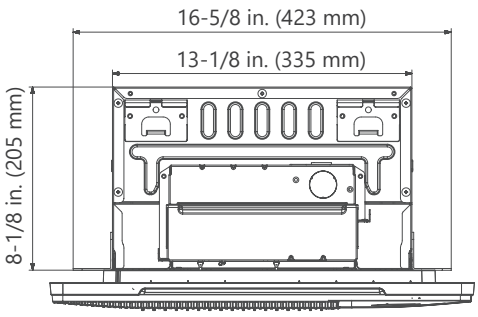
Perspective B



Perspective A



Perspective B



Installation Requirements

NOTE

Before installing the indoor unit, you must choose an appropriate location. The following are standards that will help you choose an appropriate location for the unit.

⚠ WARNING

DO NOT INSTALL IN THE FOLLOWING LOCATIONS:

- Rooms with high humidity, such as bathrooms or laundry rooms
- Areas with caustic gases in the air, such as hot springs.

- Areas with strong electromagnetic waves.
- Areas that experience power fluctuations, such as factories

- Coastal areas with high salt content in the air.

- Areas with oil drilling or fracking.

- Areas that store flammable materials or gas.
- Kitchens that use natural gas

- Areas where there may be detergent or other corrosive gases in the air, such as bathrooms, or laundry rooms.

- Areas where the air inlet and outlet may be obstructed.
- Enclosed spaces, such as cabinets

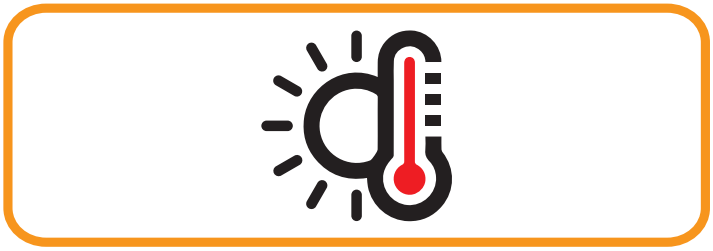
- The danger of explosion. Keep flammable materials and vapors, such as gasoline, away from the air handler.

⚠ WARNING

THE UNIT MUST BE INSTALLED IN A LOCATION THAT MEETS THE FOLLOWING REQUIREMENTS:

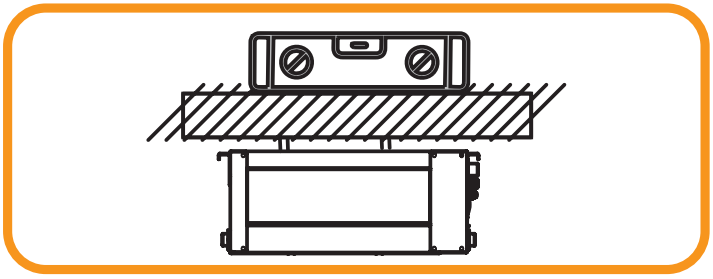
Ample Room

- Enough room for installation and maintenance.
- Enough room for the connecting pipe and drainpipe.



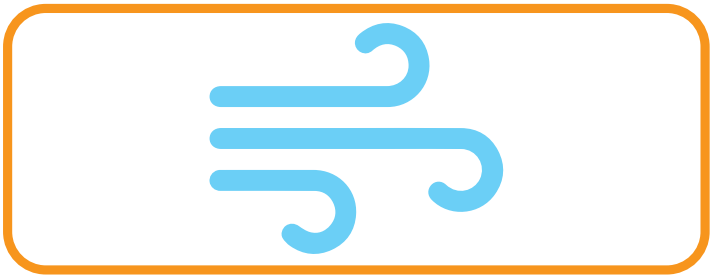
Away From Heat

There is no direct radiation from heaters.



Must Support the Weight of the Indoor Unit

The ceiling is horizontal, and its structure can sustain the weight of the indoor unit.



Unristricted Airflow

The air inlet and outlet are not blocked.

Indoor Installation

Step 1 - Connect Wiring

Make sure that only specified components are used for the installation works.

Model A: With Circuit Breaker

1. Remove the four screws to open the indoor control box and circuit breaker box.

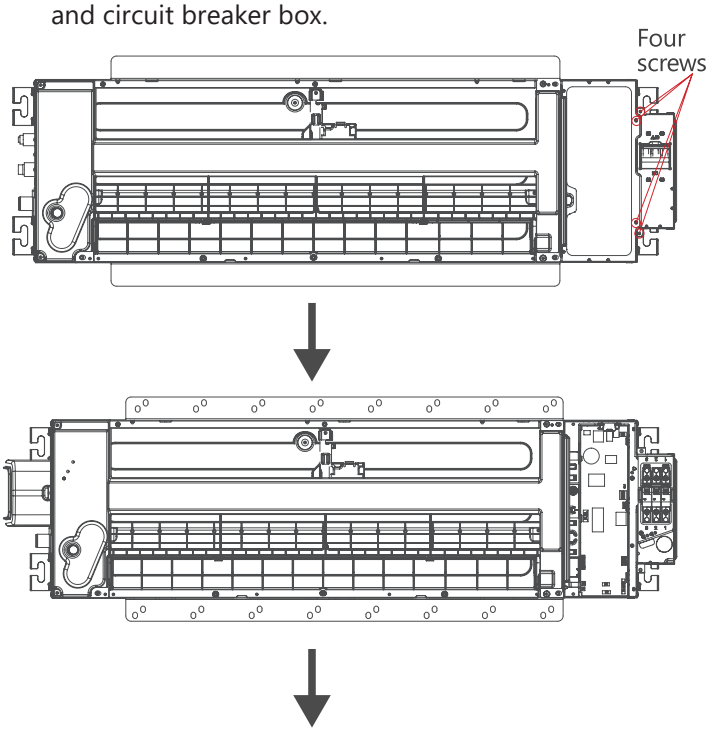


Fig. 1-1: Remove Box Cover

2. Remove the pre-cutting cover on the circuit breaker box.

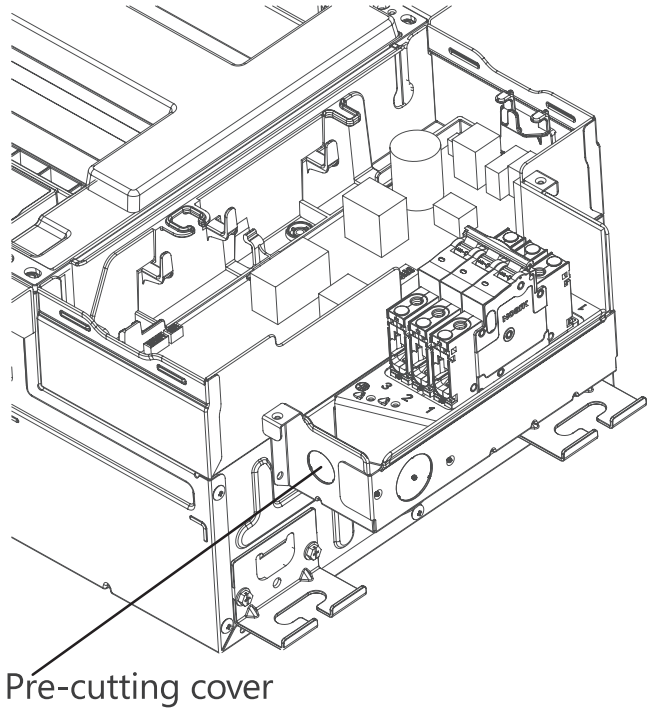


Fig. 1-2: Remove the Wiring Knock-Out

3. Connect the wire to the air breaker according to the wire connecting diagram.

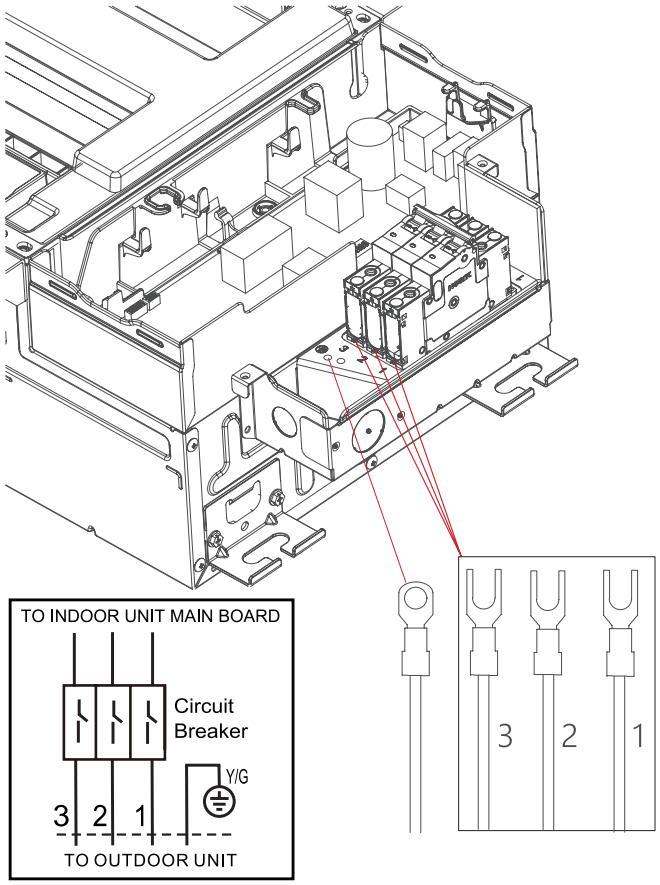


Fig. 1-3: Connect the Wires

⚠ WARNING

The ground wire should be securely tightened to prevent any loosening.

4. Bundle the attached wires with a tie. Thread the bundle through the knock-out removed in Fig. 1-2.

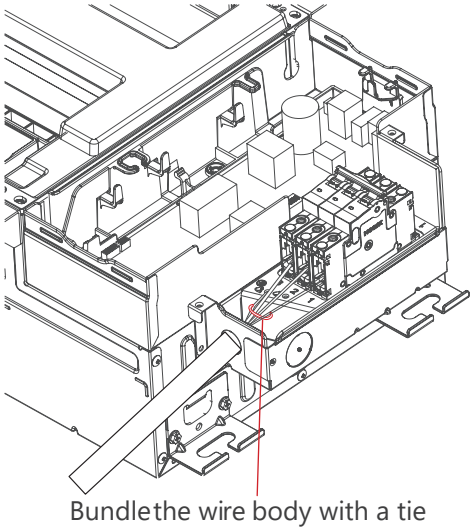


Fig. 1-4: Bundle and Route the Wiring

5. Install the circuit breaker cover by attaching the two screws.

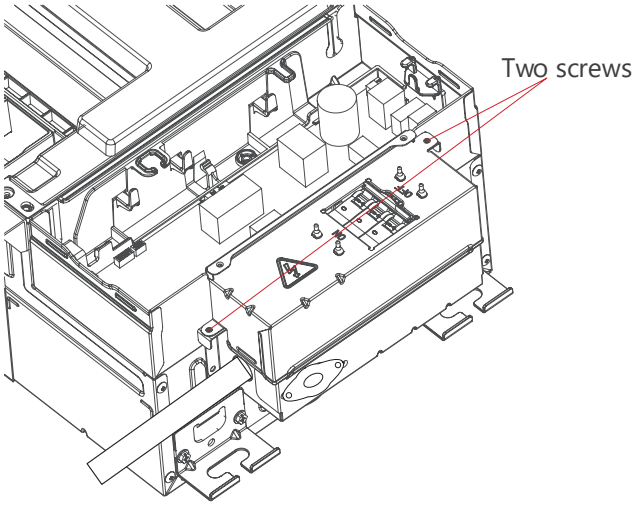


Fig. 1-5: Install the Circuit Breaker Cover

Model B: With Terminal

1. Remove the four screws to open the indoor control box and terminal box.

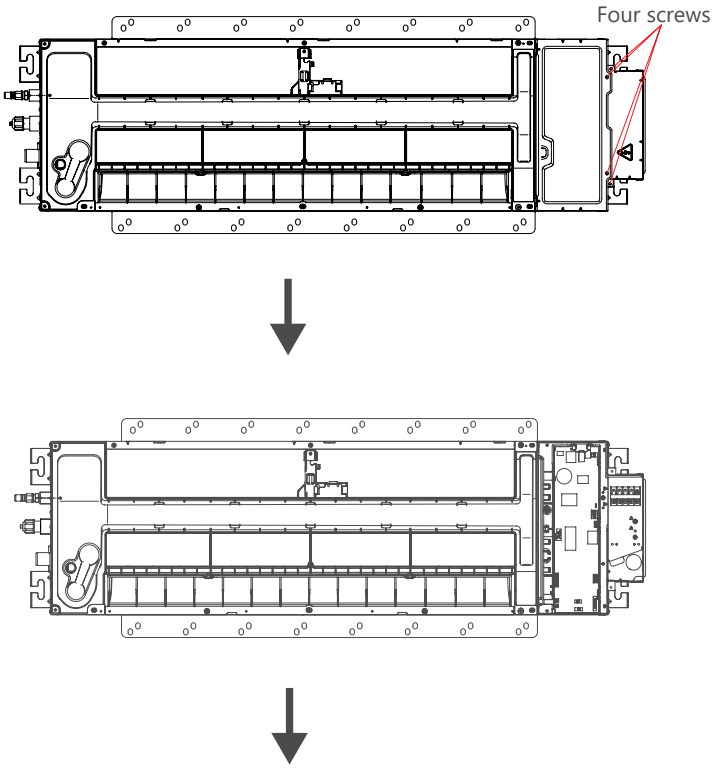


Fig. 1-6: Remove Box Cover

2. Remove the pre-cutting cover on the terminal box. Remove the two screws, then take out the clip.

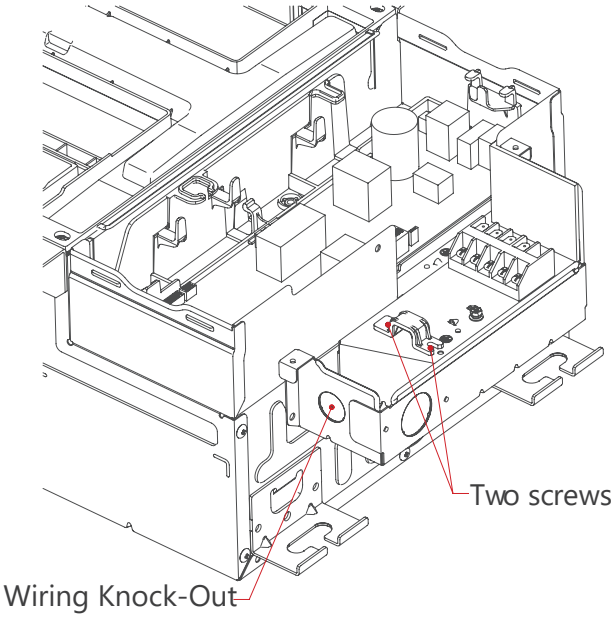


Fig. 1-7: Remove Knock-Out and Clip

3. Connect the wire to the terminal according to the wire connecting diagram.

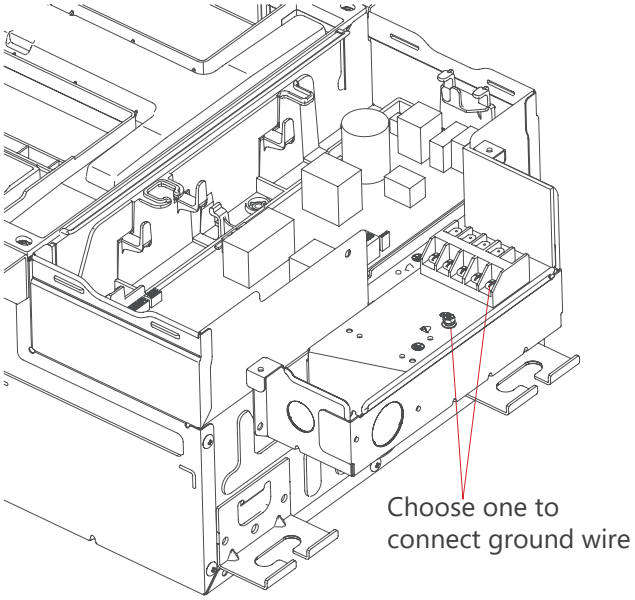


Fig. 1-8: Select Ground Wire Position

4. Attach the wire with the clip by using the two screws.

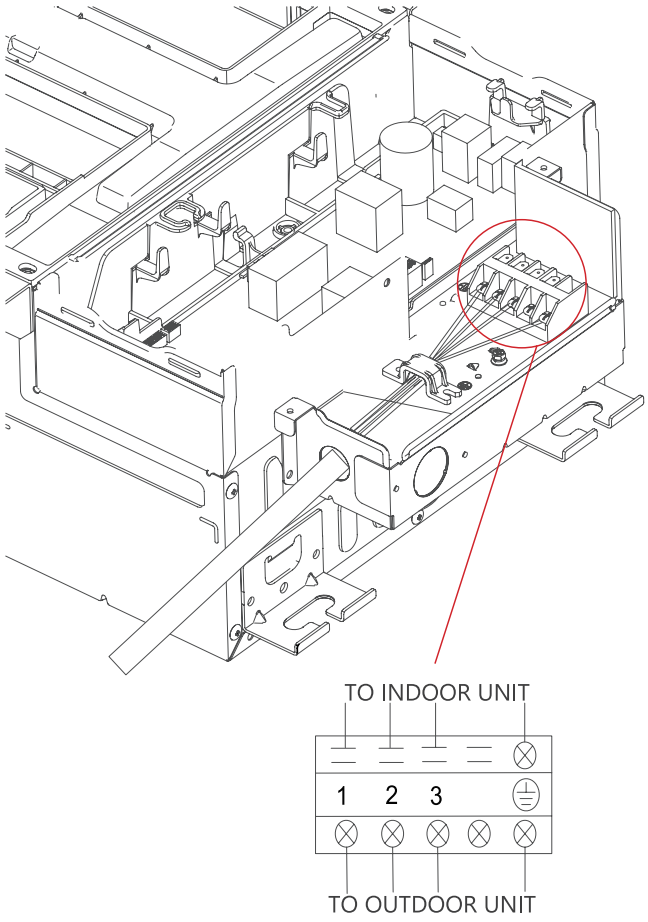


Fig. 1-9: Connect the Wires

5. Replace the terminal cover by using the two screws.

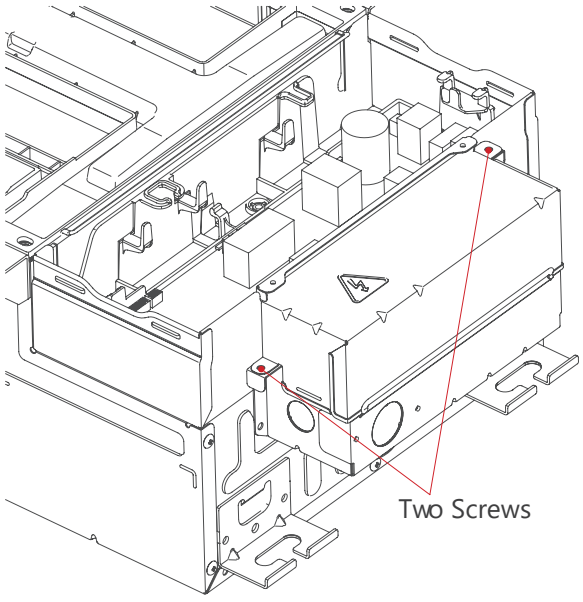


Fig. 1-10: Attach the Terminal Cover

Step 2 - Hang the Unit

Install the indoor air handler

NOTE

After you have finished installing the main body, when choosing where to start, determine the direction of the pipes to be drawn out. Especially in cases where there is a ceiling involved, align the refrigerant pipes, drainpipes, and indoor and outdoor lines with their connection points before mounting the unit.

1. After you select an installation location, drill a hole with a diameter of 1/4 in. (6 mm) or less into the roof beam based on the layout of the installation board (accessory Installation cardboard template). After drilling the hole, remove the installation board.

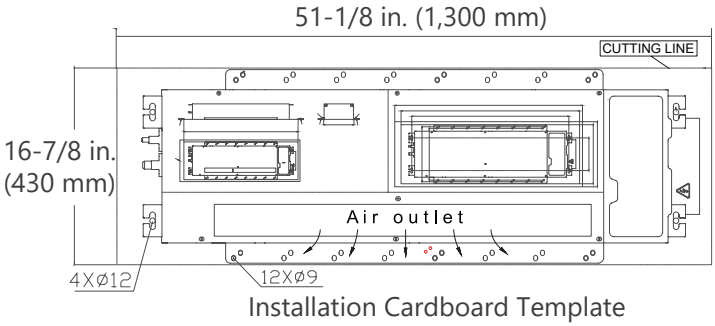


Fig. 2-1: Use Template to Drill Holes

2. Connect the wire from the control box.

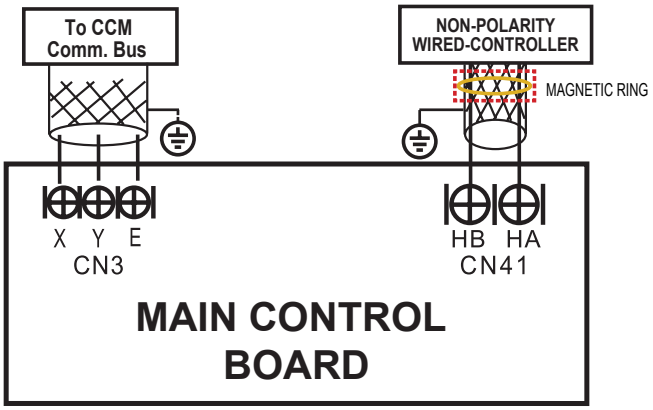


Fig. 2-2: Control Box Wiring

3. Connecting the other side of the connecting cable to the wired controller.

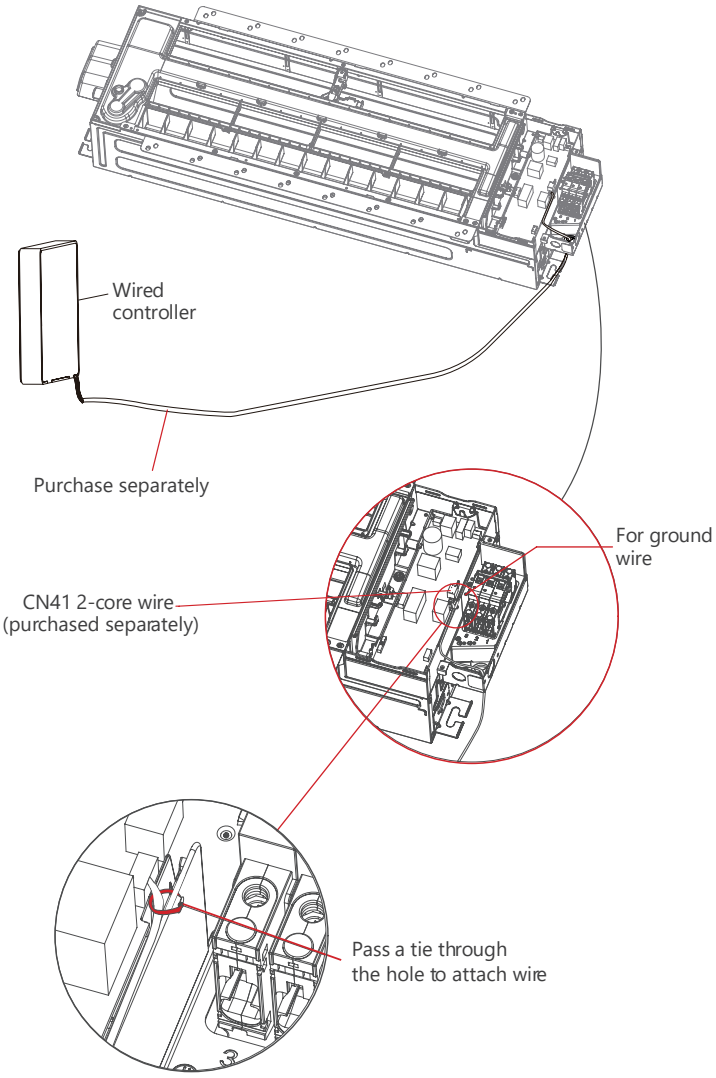


Fig. 2-3: Connect the Wired Control

⚠ WARNING

Please follow local regulations and take measures to isolate high voltage and low voltage.

NOTE

Be sure to reserve a length of the connecting wire for periodic maintenance. If there is a connection lug at the end of the shielded wire, the connection lug should be properly grounded.

Outdoor Installation

Step 3 - Installation Location

NOTE

Before Installation

Before installing the outdoor unit, you must choose an appropriate location. The following are standards that will help you choose an appropriate location for the unit.

Proper installation locations must meet the following standards:

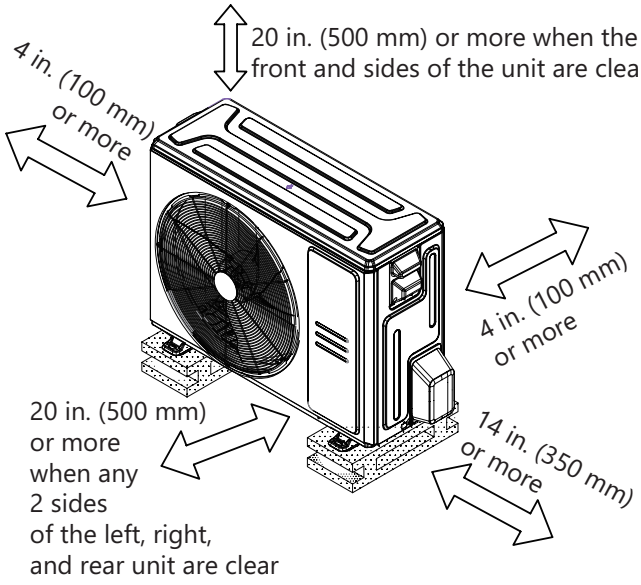
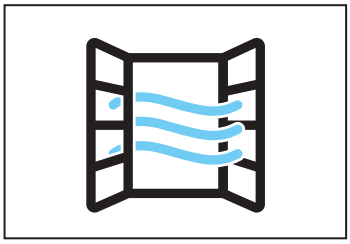
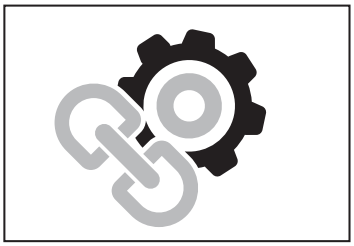


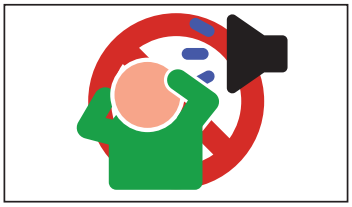
Fig. 3-1: Clearance Dimensions



- Good air circulation and ventilation.

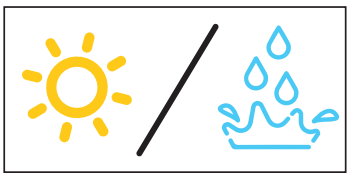
- Firm and solid - the location can support the unit and will not vibrate.

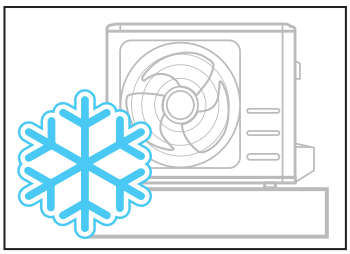




- Noise from the unit will not disturb other people.

- Protected from prolonged periods of direct sunlight or rain.





- Where snowfall is anticipated, take appropriate measures to prevent ice buildup and coil damage.

⚠ CAUTION

SPECIAL CONSIDERATIONS FOR EXTREME WEATHER

If the unit is exposed to heavy wind:

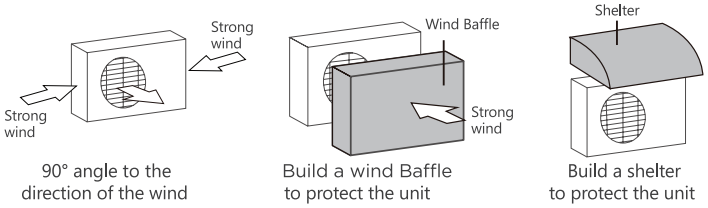
Install the unit so that the air outlet fan is at a 90° angle to the direction of the wind. If needed, build a barrier in front of the unit to protect it from extremely heavy winds. See Fig. 3-2.

If the unit is frequently exposed to heavy rain or snow:

Build a shelter above the unit to protect it from the rain or snow. Be careful not to obstruct airflow around the unit.

If the unit is frequently exposed to salty air (seaside):

Use an outdoor unit that is specially designed to resist corrosion.



90° angle to the direction of the wind

Build a wind Baffle to protect the unit

Build a shelter to protect the unit

Fig. 3-2: High Wind Installation

DO NOT install the unit in the following locations:

- Near an obstacle that will block air inlets and outlets.
- Near animals or plants that will be harmed by hot air discharge.
- Near a public street, crowded areas, or where noise from the unit will disturb others.

- Near any source of combustible gas.
- In a location that is exposed to large amounts of dust.

- In a location exposed to excessive amounts of salty air.

Unpacking The Unit:

1. Cut the packing belt.
2. Take the unit out of the carton.
3. Remove the foam from the unit.
4. Remove the packaging bag from the unit.

Step 4 - Install Drain Joint

NOTE

PRIOR TO INSTALLATION

Before bolting the outdoor unit in place, you must install the drain joint at the bottom of the unit. For the units with base pan built-in with multiple holes for proper draining during defrost, the drain joint does not need to be installed.

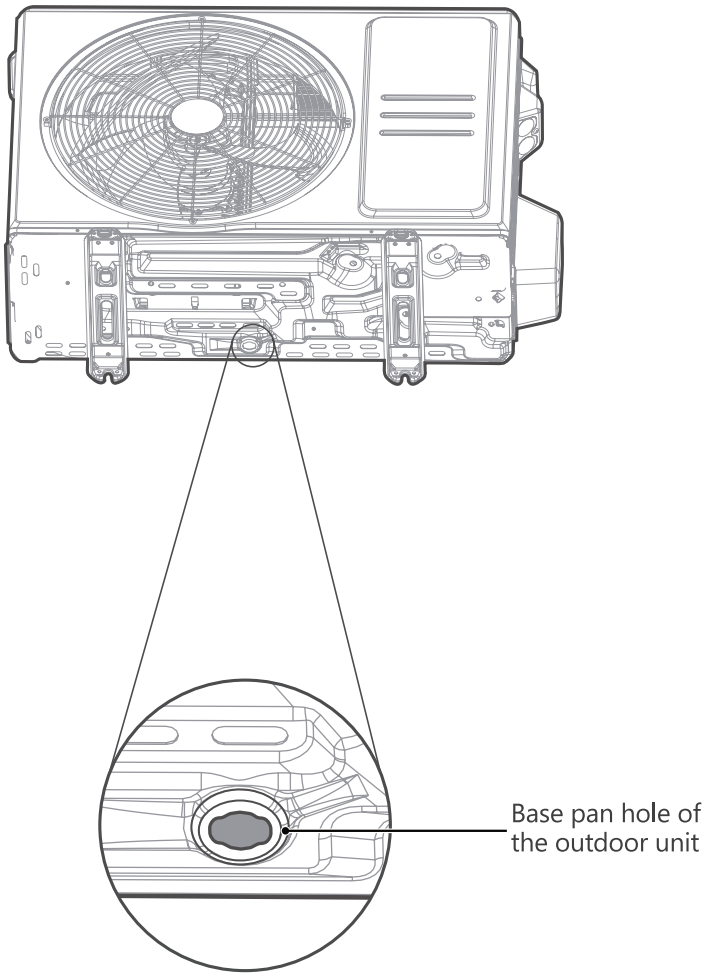


Fig. 4-1: Drain Hole Location

1. Find the base pan hole on the outdoor unit.

2. Fit the rubber seal on the end of the drain joint that will connect to the outdoor unit.

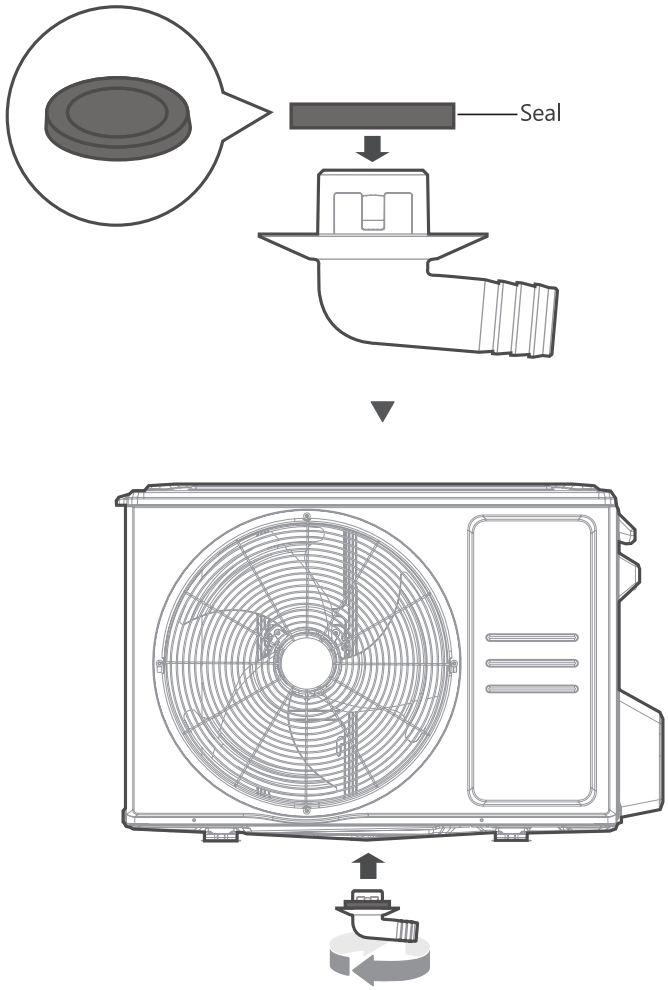


Fig. 4-2: Installation of the Drain Joint

3. Insert the drain joint into the hole in the base pan of the unit. The drain joint will click in place.
4. Connect a drain hose extension (not included) to the drain joint to redirect water from the unit during heating mode.

NOTE

IN COLD CLIMATES

In cold climates, make sure that the drain hose is as vertical as possible to ensure swift water drainage. If water drains too slowly, it can freeze in the hose and flood the unit.

Step 5 - Anchor The Outdoor Unit

⚠ WARNING

WHEN DRILLING INTO CONCRETE, EYE PROTECTION IS RECOMMENDED AT ALL TIME.

- The outdoor unit can be anchored to the ground or to a wall-mounted bracket with bolt(M10). Prepare the installation base of the unit according to the dimensions in Table 5-1.

The following is a list of different outdoor unit sizes and the distance between their mounting feet. Prepare the installtion base of the unit according to the dimensions in Table 5-1.

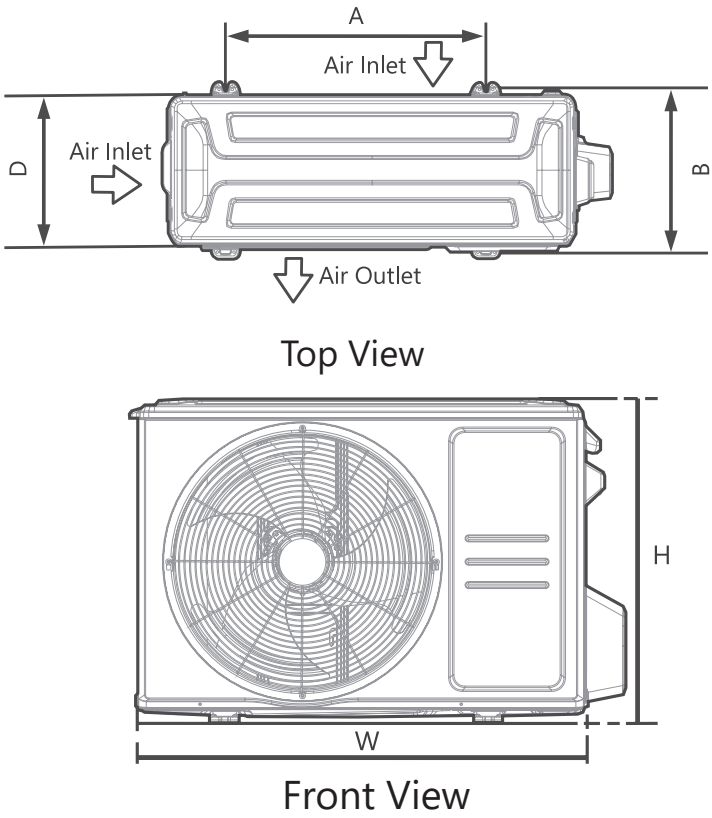


Fig. 5-1: Unit Dimensions

Table 5-1: Outdoor Unit Dimensions

Outdoor Unit Dimensions W x H x D	Mounting Dimensions	
	Distance A	Distance B
30-1/8 in. x 21-7/8 in. x 11-7/8 in. (765 mm x 555 mm x 303 mm)	17- 7/8 in. (452 mm)	11-1/4 in. (286 mm)
31-3/4 in. x 21-7/8 in. x 12-7/8 in. (805 mm x554 mm x330 mm)	20-1/8 in. (511 mm)	12-1/2 in. (317 mm)
35 in. x 26-1/4 in. x 13-1/2 in. (890 mm x 673 mm x 342 mm)	26-1/8 in. (663 mm)	13-7/8 in. (354 mm)

If you install the unit on the ground or a concrete mounting platform, do the following:

1. Mark the positions for four expansion bolts based on the dimensions chart.
2. Pre-drill holes for expansion bolts.

3. Place a nut on the end of each expansion bolt.
4. Hammer expansion bolts into the pre-drilled holes.
5. Remove the nuts from the expansion bolts and place the outdoor unit on the bolts.
6. Put the washer on each expansion bolt, then replace the nuts.
7. Using a wrench, tighten each nut until it is snug.

If you install the unit on a wall-mounted bracket, do the following:

1. Mark the position of bracket holes based on the dimensions chart.
2. Pre-drill the holes for the expansion bolts.
3. Place a washer and nut on the end of each expansion bolt.
4. Thread expansion bolts through holes in mounting brackets, put mounting brackets in position, and hammer expansion bolts into the wall.
5. Check that the mounting brackets are level.
6. Carefully lift the unit and place its mounting feet on brackets.
7. Bolt the unit firmly onto the brackets.
8. If allowed, install the unit with rubber gaskets to reduce vibrations and noise.

⚠ CAUTION

Make sure that the wall is made of solid brick, concrete, or similarly strong material. The wall must be able to support at least four times the weight of the unit.

Multiple Unit Installation

The relations between H, A, and L are as follows

Table 5-2: Multiple Unit Clearances

	L	A
L ≤ H	L ≤ 1/2 H	9-13/16 in. (25 cm) or more
	1/2 H < L ≤ H	11-13/16 in. (30 cm) or more
L > H	Cannot be installed.	

NOTE

H=Unit height
L=Height of the wall behind the unit
A=Distance between the unit and the wall

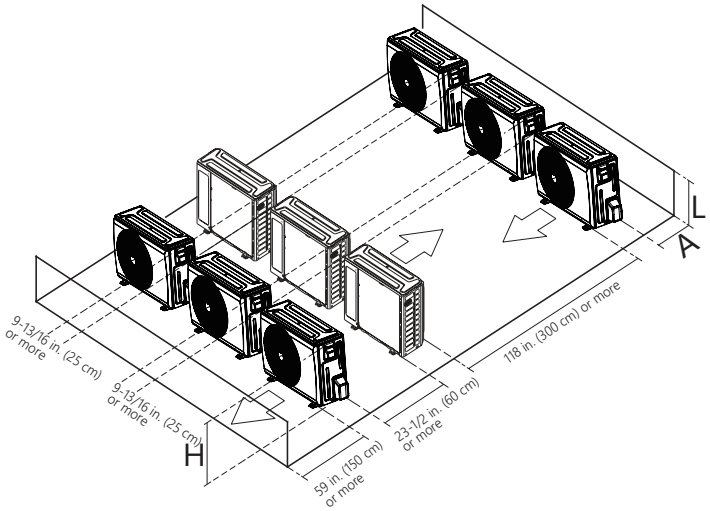


Fig. 5-2: Clearances for Multiple Units In One-Way Cassette

Step 6 - Drainpipe Installation

The drainpipe is used to drain water away from the unit. Improper installation may damage the unit and property.

- Insulate all piping to prevent condensation, which could lead to water damage.
- If the drainpipe is bent or installed incorrectly, water may leak and cause a water-level switch malfunction.
- In **HEAT** mode, the outdoor unit will discharge water. Ensure that the drain hose is placed in an appropriate area to avoid water damage and slippage.
- **DO NOT** pull the drainpipe forcefully. This could disconnect it.
- Drainpipe installation should comply with all local and national codes and regulations.

NOTE

Installation requires 3/4 in. PVC pipe, which can be obtained at your local hardware store or dealer.

Indoor Drainpipe Installation

1. Install the drainpipe as illustrated in the following Figure. Connect the drainpipe to the indoor unit via a drain adaptor.

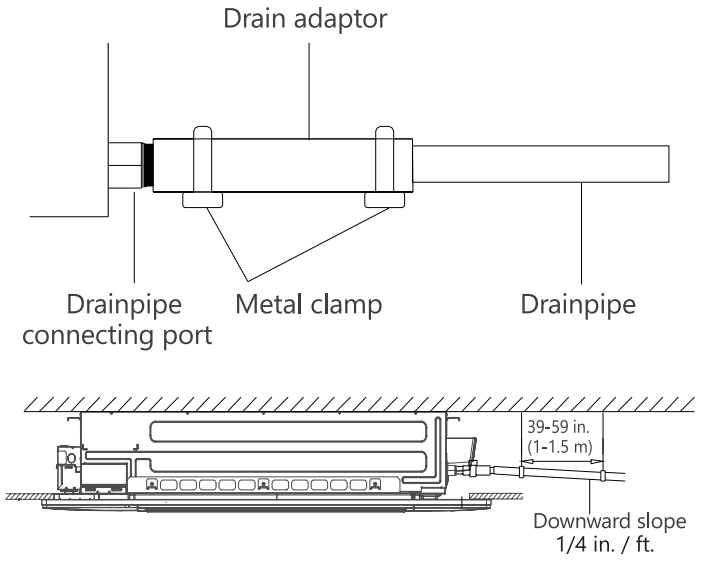


Fig. 6-1: Connect the Drainpipe

NOTE

On Drainpipe Installation

- When using an extended drainpipe, tighten the indoor connection with an additional protection tube to prevent it from pulling loose.
- The drainpipe should slope downward at a gradient of at least 1/4 in. / ft. to prevent water from flowing back into the air conditioner.
- To prevent the pipe from sagging, space hanging wires every 39-59 in. (1-1.5 m).
- If the outlet of the drainpipe is higher than the body's pump joint, provide a lift pipe for the exhaust outlet of the indoor unit. The lift pipe must be installed no higher than 20-13/16 in. (53 cm) from the drain port on the cassette and the distance between the unit and the lift pipe must be less than 11-13/16 in. (30 cm). Incorrect

installation could cause water to flow back into the unit and flood.

- To prevent air bubbles, keep the drain hose level or slightly tiled up (<3 in./75 mm).

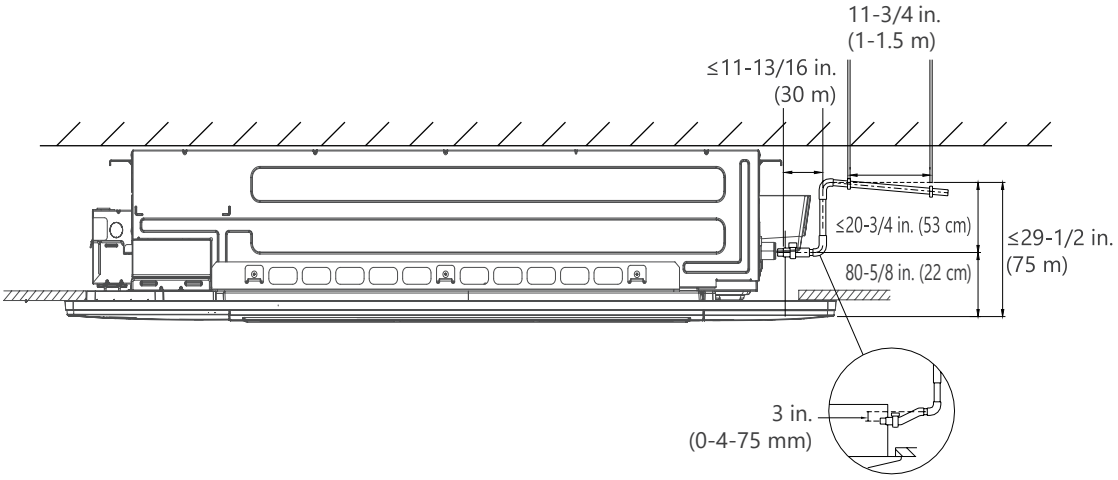


Fig. 6-2: Drainpipe Slope

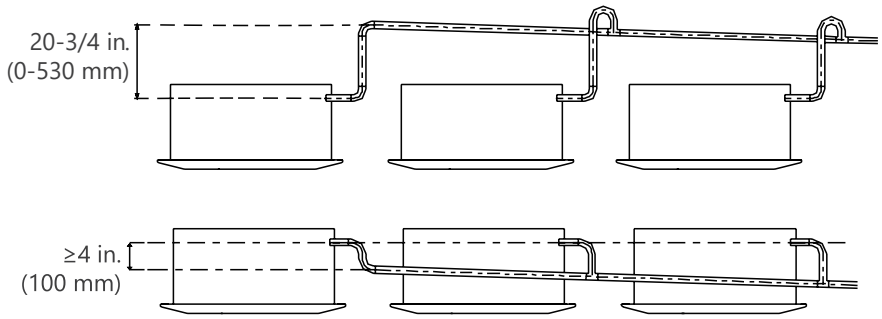


Fig. 6-3: Multi-Unit Arrangement

NOTE The drainpipe outlet should be at least 1-7/8 in. (50 mm) above the ground. If it touches the ground, the unit may become blocked and malfunction. If you discharge the water directly into a sewer, make sure that the drain has a U or S pipe to catch odors that might otherwise come back into the house.

Drill wall hole

1. Using a 2-1/2 in. (65 mm) or 3-1/2 in. (90 mm) core drill, drill a hole in the wall. Make sure that the hole is drilled at a slight downward angle so that the outdoor end of the hole is lower than the indoor end by about 3/16-1/4 in. (5 mm). This will ensure proper water drainage.
2. Place the protective wall cuff in the hole. This protects the edges of the hole and will help seal it when you finish the installation process.
3. Pass the drain hose through the wall hole. Make sure the water drains to a safe location where it will not cause water damage or a slipping hazard.

⚠ CAUTION

When drilling the wall hole, make sure to avoid wires, plumbing, and other sensitive components.

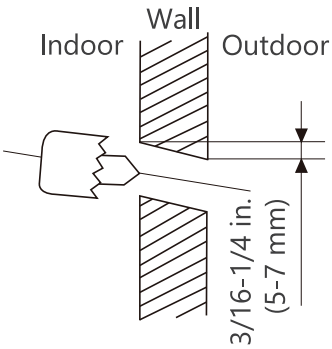


Fig. 6-4: Drill the Wall Hole

NOTE When the gas side connective pipe is Ø5/8 in. (16 mm) or more, the wall hole should be 3-1/2 in. (90 mm).

Step 7 - Refrigerant Piping Connection

⚠ CAUTION

When connecting refrigerant piping, DO NOT let substances or gases other than the specified refrigerant enter the unit. The presence of other gases or substances will lower the unit's capacity, and can cause abnormally high pressure in the refrigeration cycle. This can cause explosion and injury.

Table 7-1: Pipe Length & Elevation

Model	Length of Piping	Maximum Drop Height
6K/9K/12K	82 ft./25 m	49-3/16 ft./15 m
18K	98-7/16 ft./30 m	65-5/8 ft./20 m

Ensure that the length of the refrigerant pipe, the number of bends, and the drop height between the indoor and outdoor units meets the requirements shown in the table.

⚠ CAUTION

- The branching pipe must be installed horizontally. An angle of more than 10° may cause malfunction.
- **DO NOT** install the connecting pipe until both indoor and outdoor units have been installed.
- Insulate both the gas and liquid piping to prevent condensation.

⚠ CAUTION

Oil traps

If oil flows back into the outdoor unit's compressor, this might cause liquid compression or deterioration of oil return. Oil traps in the rising gas piping can prevent this from happening.

An oil trap should be installed every 20 ft. (6 m) of the vertical suction line riser (for units with a capacity of less than 36,000 Btu/h). An oil trap should be installed every 32-13/16 ft. (10 m) of vertical suction line riser (≥36000 Btu/h unit).

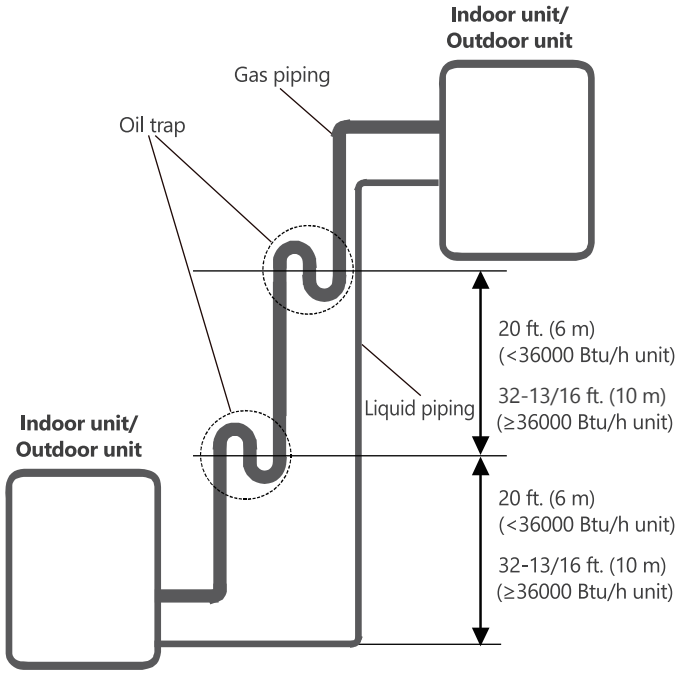


Fig. 7-1: Oil Trap Arrangement

Cut pipes

When preparing refrigerant pipes, take extra care to cut and flare them properly. This will ensure efficient operation and minimize the need for future maintenance.

1. Measure the distance between the indoor and outdoor units.
2. Using a pipe cutter, cut the pipe a little longer than the measured distance.
3. Make sure the pipe is cut at a perfect 90° angle.

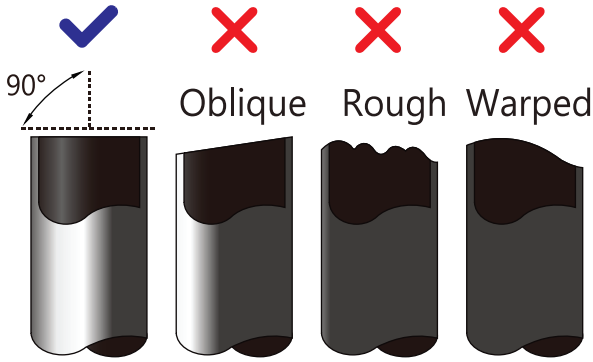


Fig. 7-2: Correct Pipe Cutting

NOTE

DO NOT DEFORM PIPE WHILE CUTTING

Be extra careful not to damage, dent, or deform the pipe while cutting. This will drastically reduce the heating efficiency of the unit.

4. Remove the Burrs

Burrs can affect the air-tight seal of the refrigerant piping connection. Therefore, they must be completely removed. To remove:

a. Hold the pipe at a downward angle to prevent burrs from falling into the pipe.
b. Using a reamer or deburring tool, remove all burrs from the cut section of the pipe

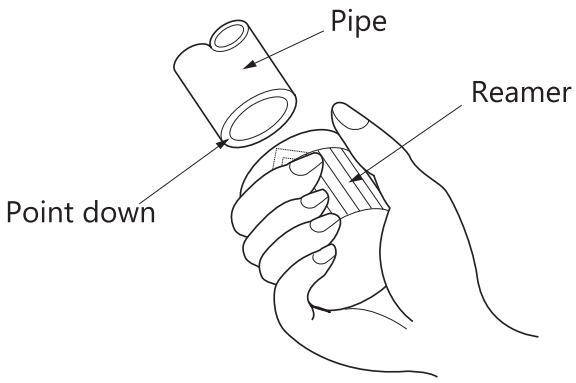


Fig. 7-3: Reamer Tool

5. Flare the Pipe Ends.
   Proper flaring is essential to achieving an airtight seal.
   a. After removing the burrs from the cut pipe, seal the ends with PVC tape to prevent foreign materials from entering the pipe.
   b. Sheath the pipe with insulating material.
   c. Place the factory flare nut on the pipe facing the proper direction. Make sure they are facing the right direction. Once the ends are flared, it is impossible to put them on or change their direction.

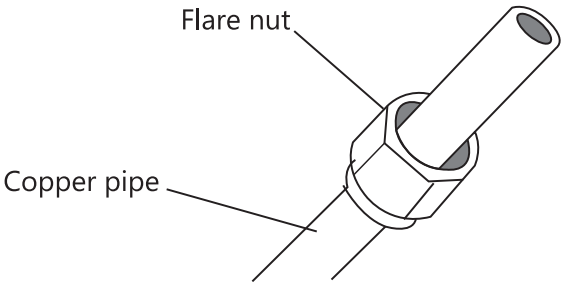


Fig. 7-4: Copper pipe and flare nut

   d. Remove the PVC tape from the ends of the pipe when ready to perform the flaring work.
   e. Clamp the flare block on the end of the pipe. The end of the pipe must extend beyond the flare form.

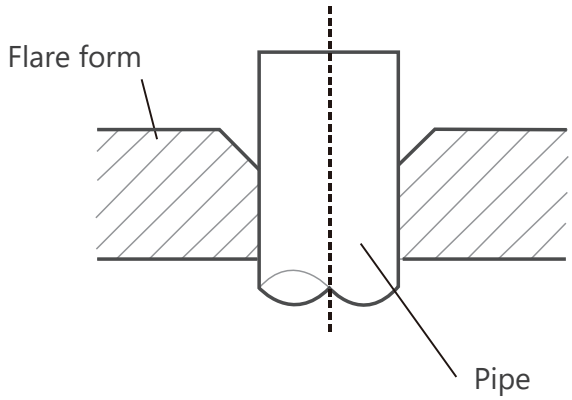


Fig. 7-5: Flare Form

   f. Place the flaring tool onto the form.
   g. Turn the handle of the flaring tool clockwise until the pipe is fully flared. Flare the pipe following the dimensions in Table 7-2.

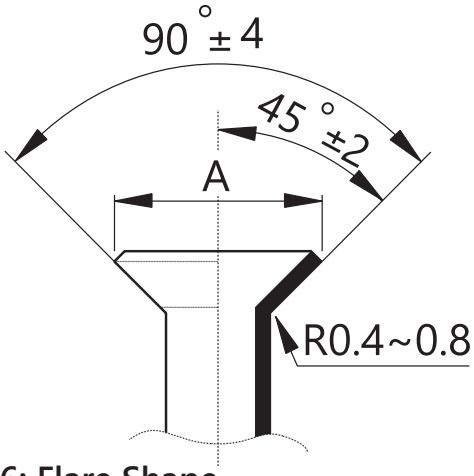


Fig. 7-6: Flare Shape

Table 7-2: Flare Dimensions/Tightening Torque

Pipe Size Outside Diameter	Flare Dimensions (A)
in. (mm)	in. (mm)
Ø1/4 (6.35)	11/23 - 23/64 (~9.1)
Ø3/8 (9.52)	1/2 - 33/64 (~13.2)
Ø1/2 (12.7)	41/64 -31/32 (~16.6)

Tightening Torque for Flare Nuts

Pipe Size Outside Diameter	Tightening Torque
in. (mm)	ft. - lbs.
Ø1/4 (6.35)	13.0 - 18.0
Ø3/8 (9.52)	24.6 - 30.4
Ø1/2 (12.7)	39.8 - 47.7

   h. Remove the flaring tool and flare block, then inspect the end of the pipe for cracks and even flaring.

6. Connect the Pipes
   Connect the copper pipes to the indoor unit first, then connect the pipes to the outdoor unit. Connect the low-pressure pipe first, then connect the high-pressure pipe.
   a. Align the center of the two pipes that you will connect.

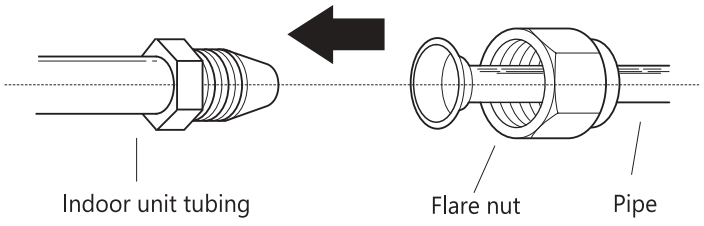


Fig. 7-7: Align the center of the two pipes

   b. Tighten the flare nut as much as possible by hand.
   c. Using a wrench, grip the nut on the unit tubing.
   d. While firmly gripping the nut, use a torque wrench to tighten the flare nut according to the torque values listed in Table 7-2.

NOTE

Use both a spanner and a torque wrench when connecting or disconnecting pipes to/from the unit.

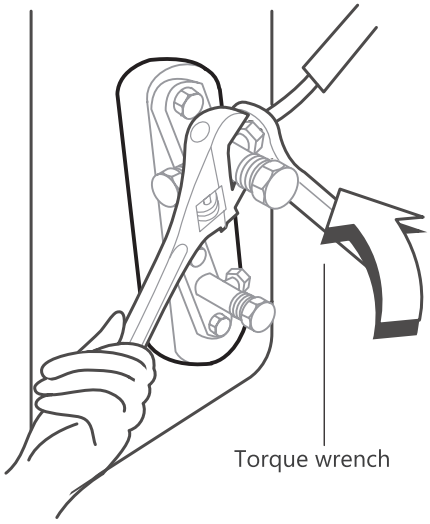


Fig. 7-8: Spanner and Torque Wrench

All tubing bends should be performed with a properly sized tubing bender to prevent kinking or damaging the tubing.

e. While firmly gripping the nut, use a torque wrench to tighten the flare nut according to the torque values listed in Table 7-2.

⚠ CAUTION

Ensure to wrap insulation around the piping. Direct contact with the bare piping may result in burns or frostbite.

- Make sure the pipe is properly connected.
- Over-tightening may damage the bell mouth and under-tightening may lead to leakage.

NOTE

MINIMUM BEND RADIUS

Carefully bend the tubing in the middle according to the diagram below. DO NOT bend the tubing over 90° or more than 3 times. Use care when bending pipe, do not kink pipe.

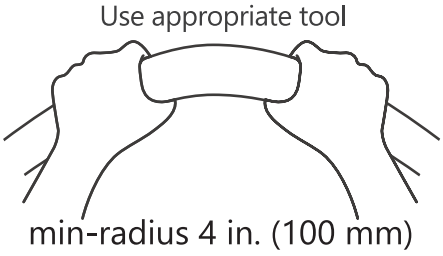


Fig. 7-9: Bend the Tubing

f. After connecting the copper pipes to the indoor unit, wrap the power cable, signal cable, and piping together with binding tape.

NOTE

DO NOT intertwine the signal cable with other wires. While bundling these items together. **DO NOT** intertwine or cross the signal cable with any other wiring.

g. Thread this line set through the wall and connect it to the outdoor unit.

h. Insulate the suction line, including the outdoor unit valves.

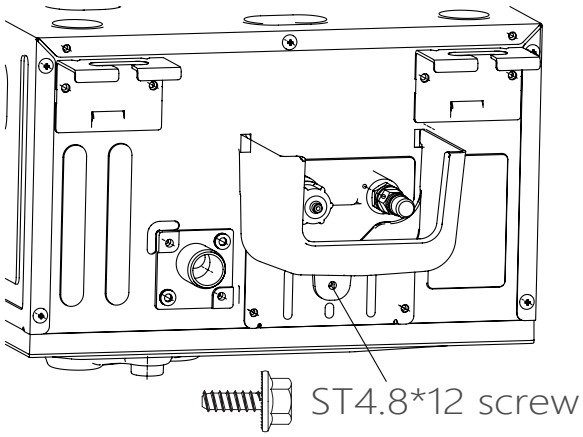


Fig. 7-10: Attach the Water Receiver

NOTE

Two STR.8*12 screws are supplied, one of which is a spare.

i. Attach the water receiver (supplied in the Accessories box) to the indoor unit by a screw.

⚠ CAUTION

Check to make sure there is no refrigerant leak after completing the installation work.

If there is a refrigerant leak, ventilate the area immediately and evacuate the system (refer to the Air Evacuation section of this manual).

Step 8 - Outdoor Unit Wiring

⚠ WARNING

BEFORE PERFORMING ANY ELECTRICAL WORK, READ THESE WARNINGS.

- All wiring must comply with local and national electrical codes and regulations and must be installed by a licensed electrician.
- All electrical connections must be made according to the Electrical Connection Diagram located on the panels of the indoor and outdoor units.
- If there is a serious safety issue with the power supply, stop work immediately. Explain your reasoning to the client, and refuse to install the unit until the safety issue is properly resolved.
- Power voltage should be within 90-110% of rated voltage. Insufficient power supply can cause malfunction, electrical shock, or fire.
- Installation of an external surge suppressor at the outdoor disconnect is recommended.
- Power must be connected, a switch or circuit breaker that disconnects all poles and has a contact separation of at least 1/8 in. (3 mm) must be incorporated into the fixed wiring. The qualified technician must use an approved circuit breaker or switch.
- Only connect the unit to an individual branch circuit. Do not connect another appliance to that circuit.
- Make sure to properly ground the air conditioner.
- Every wire must be firmly connected. Loose wiring can

cause the terminal to overheat, resulting in product malfunction and possible fire.

- Do not let wires touch or rest against refrigerant tubing, the compressor, or any moving parts within the unit.
- To avoid getting an electric shock, never touch the electrical components soon after the power supply has been turned off. After turning off the power, always wait 10 minutes or more before you touch the electrical components.
- Make sure that you do not cross your electrical wiring with your signal wiring. This may cause distortion, interference or possibly damage to circuit boards.
- No other equipment should be connected to the same power circuit.
- Connect the outdoor wires before connecting the indoor wires.

⚠ WARNING

BEFORE PERFORMING ANY ELECTRICAL OR WIRING WORK, TURN OFF THE MAIN POWER TO THE SYSTEM.

NOTE

On Circuit Breaker

When the maximum current of the air conditioner is more than 16 A, a circuit breaker or leakage protection switch with a protective device shall be used (purchased separately). When the maximum current of the air conditioner is less than 16 A, the power cord of the air conditioner shall be equipped with a plug (purchased separately). In North America, the application should be wired according to NEC and CEC requirements.

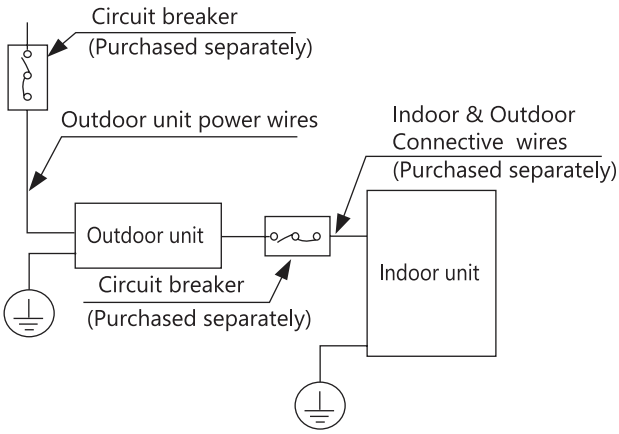


Fig. 8-1: Wiring Overview

NOTE

The diagrams are for explanation purposes only. Your machine may be slightly different. The actual diagram shall prevail.

- When connecting the wires, strictly follow the wiring diagram found inside the electrical box cover.

Prepare the cable for connection.

1. You must first choose the right cable size. Choose the cable type according to the local electrical codes and regulations.
2. The size of the power supply cable, signal cable, fuse, and switch needed is determined by the Minimum Circuit Ampacity of the unit. The Minimum Circuit Ampacity is indicated on the nameplate located on the side panel of the unit. Refer to this nameplate to choose the right cable, fuse, or switch.
3. Using wire strippers, strip the insulating jacket from both ends of the signal cable to reveal about 6 in. (150 mm) of the wire.
4. Strip the insulation from the ends of the wires.
5. Using a wire crimper, crimp u-lugs on the ends.
6. Remove the electric cover of the outdoor unit. If there is no cover on the outdoor unit, take off the bolts from the maintenance board, and remove the protection board.

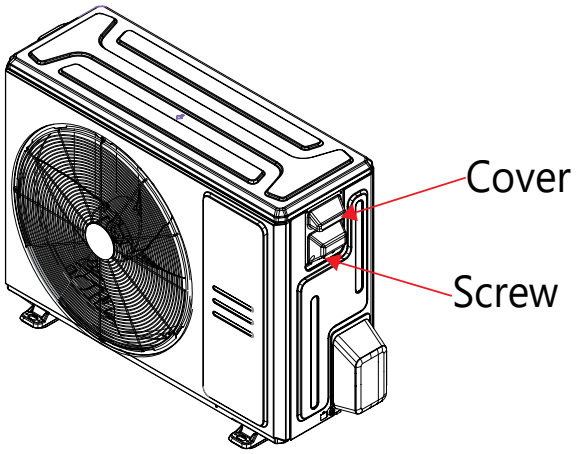


Fig. 8-2: Remove Electrical Cover

Connect the wires to the terminals.

7. Match the wire colors/labels with the labels on the terminal block. Firmly screw the u-lug of each wire to its corresponding terminal..
8. Clamp down the cable with the cable clamp.
9. Insulate unused wires with electrical tape. Keep them away from any electrical or metal parts.
10. Reinstall the cover of the electric control box.

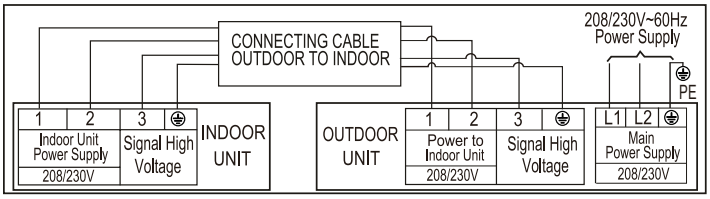


Fig. 8-3: Connection Diagram

Indoor Unit Wiring

Before performing any electrical or wiring work, turn off the main power to the system.

Prepare the cable for connection.

1. Using wire strippers, strip the rubber jacket from both ends of the signal cable to reveal approximately 6 in. (150mm) of wire.
2. Strip the insulation from the ends.
3. Using a wire crimper, crimp the u-lugs to the ends of the wires.
4. Open the front panel of the indoor unit. Using a screwdriver, remove the cover of the electric control box from your indoor unit.

5. Thread the power cable and the signal cable through the wire outlet.
6. Connect the U-lugs to the terminals. Match the wire colors/labels with the labels on the terminal block. Firmly screw the u-lug of each wire to its corresponding terminal. Refer to the Serial Number and Wiring Diagram located on the cover of the electric control box.

⚠ CAUTION

- When connecting the wires, strictly follow the wiring diagram found inside the electrical box cover.
- The refrigerant circuit can become very hot. Keep the interconnection cable away from the copper tube.

7. Clamp down the cable with the cable clamp.The cable must not be loose or pull on the U-lugs.
8. Reattach the electric box cover.

Step 9 - Air Evacuation

NOTE

When opening valve stems, turn the hexagonal wrench until it hits the stopper. Do not try to force the valve to open further.

Open valves slowly until you hear refrigerant, and allow pressure to equalize before opening fully. Open the large vapor line valve first.

PREPARATIONS AND PRECAUTIONS

Air and foreign matter in the refrigerant circuit can cause abnormal rises in pressure, which can damage the air conditioner, reduce its efficiency, and cause injury. Use a vacuum pump and manifold gauge to evacuate the refrigerant circuit, removing any non-condensable gas and moisture from the system. Evacuation should be performed upon initial installation and when the unit is relocated.

⚠ CAUTION

BEFORE PERFORMING EVACUATION

- Check to make sure the connective pipes between the indoor and outdoor units are connected properly.
- Check to make sure all wiring is connected properly.

Evacuation Instructions

1. Connect the charge hose of the manifold gauge to the service port on the outdoor unit's low pressure valve.
2. Connect another charge hose from the manifold gauge to the vacuum pump.
3. Open the Low-Pressure side of the manifold gauge. Keep the High-Pressure side closed.
4. Tighten refrigerant valve caps hand-tight plus flat to ensure there are no vacuum leaks.
5. Turn on the vacuum pump to evacuate the system.

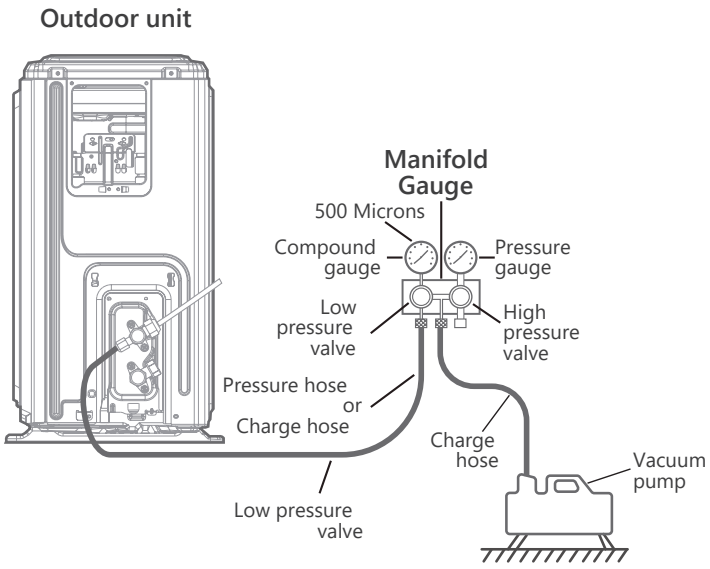


Fig. 9-1: Manifold Gauge Arrangement

6. Run the vacuum for at least 15 minutes, or until the Compound Meter reads 500 microns.
7. Close the Low-Pressure side of the manifold gauge and turn off the vacuum pump.
8. Wait for 5 minutes, then check that there has been no change in system pressure.
9. If there is a change in system pressure, refer to the Gas Leak Check section for information on how to check for leaks. If there is no change in system pressure, unscrew the cap from the packed valve (high-pressure valve).
10. Insert a hexagonal wrench into the packed valve (high-pressure valve) and open the valve by turning the wrench in a 1/4 counterclockwise turn. Listen for gas to exit the system, then close the valve after 5 seconds.
11. Watch the Pressure Gauge for one minute to make sure that there is no change in pressure. The Pressure Gauge should read slightly higher than atmospheric pressure.
12. Remove the charge hose from the service port.

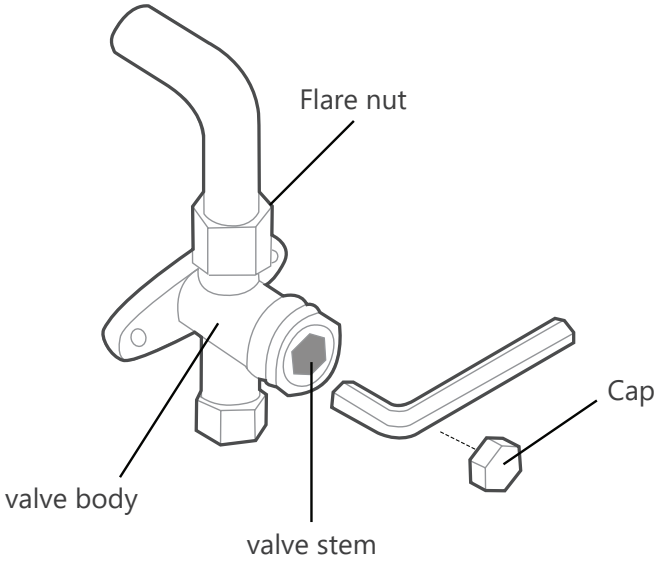


Fig. 9-2: Service Valve

13. Using a hexagonal wrench, fully open both the high-pressure and low-pressure valves.
14. Tighten all valve caps hand-tight plus one flat to ensure no leaks. You may tighten it further using a torque wrench if needed.

⚠ CAUTION

NOTE ON ADDING REFRIGERANT
DO NOT mix refrigerant types.
Some systems require additional charging depending on pipe lengths. In North America, the standard pipe length is 25 ft. (7.5 m). The refrigerant should be charged from the service port on the outdoor unit's low-pressure valve. The additional refrigerant to be charged can be calculated using the following formula:

Table 9-1: Additional Refrigerant Formula

Refrigerant	Liquid Side Pipe Diameter		
R454B	Ø1/4 in. (Ø6.35 mm)	Ø3/8 in. (Ø9.52mm)	Ø1/2 in. (Ø12.7 mm)
	(Pipe length – standard length) x 0.16 oz/ft (Pipe length – standard length) x 15 g/m	(Pipe length – standard length) x 0.32 oz/ft (Pipe length – standard length) x 30 g/m	(Pipe length – standard length) x 0.69 oz/ft (Pipe length – standard length) x 65 g/m

Step 10 - Electrical & Gas Leak Checks

⚠ WARNING

ALL WIRING MUST BE INSTALLED BY A LICENSED ELECTRICIAN AND COMPLY WITH LOCAL, STATE, AND NATIONAL ELECTRICAL CODES.

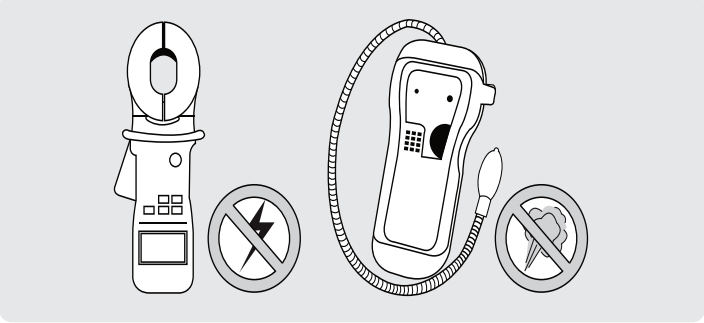
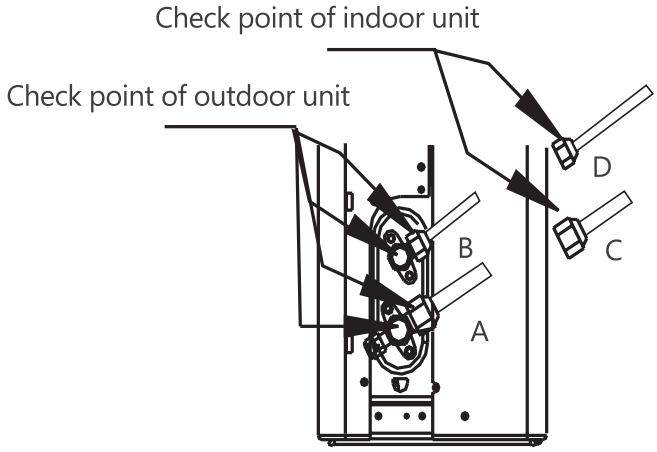


Fig. 10-1: Recommended Test Equipment

Electrical Safety Checks
After installation is complete, confirm that all electrical wiring has been installed following local and national regulations, and according to the installation manual.
Before Test Run
Check Grounding Work.
Measure grounding resistance by visual detection and with a grounding resistance tester. Grounding resistance must be less than 0.1 Ω.

NOTE
This may not be required for some locations in North America.
During Test Run
Check for Electrical Leakage.
During the Test Run, use an electroprobe and multimeter to perform a comprehensive electrical leakage test.
If Electrical Leakage Is Detected
If electrical leakage is detected, turn off the unit immediately and call a licensed electrician to find and resolve the cause of the leakage.

NOTE
This may not be required for some locations in North America.
Gas Leak Checks
There are two different methods to check for gaseous leaks. Use Fig. 10-2 as a guide for the critical points to check for leaks.
Soap and Water Method
Using a soft brush or spray bottle, apply a soapy water solution to all of the pipe connection points of the indoor and outdoor units, watching to see if any bubbles form. The presence of bubbles indicates there is a leak.
Leak Detector Method
If using a leak detector, refer to the device's operation/ instruction manual for proper usage instructions



A: Low-pressure stop valve
B: High-pressure stop valve
C & D: Indoor unit flare nuts

Fig. 10-2: Check Point Locations

After Performing Gas Leak Checks
After confirming that all the refrigerant pipe connection points DO NOT leak, replace the valve cover on the outside unit and wrap and insulate the piping connections of the indoor unit.

Step 11 - Panel Installation

Prepare And Install Ceiling
1. Drill a 16.93in x51.18in (430 mm x 1300 mm) hole into the ceiling based on the layout of the installation board. The center of the ceiling opening should match the center of the body of the indoor unit.

NOTE

To keep the ceiling level and prevent vibrations, reinforce the strength of the ceiling when necessary.

2. Once the ceiling is cut, remove the installation board. then install the ceiling.

Panel Installation

Model A

NOTE

The air grille received by the customer is not tightened by the wire rope but is specially designed to be loose for easy installation.

1. Grip the air grille with your fingers and pull it out slowly in the direction of the arrow.

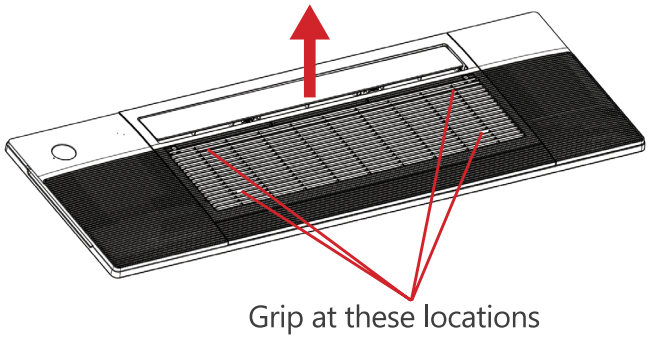


Fig. 11-1: Lift the Air Grill Slowly

2. Pull the panel grille out of the panel, and attach the cassette panel to the one-way cassette by the two plastic buckles.

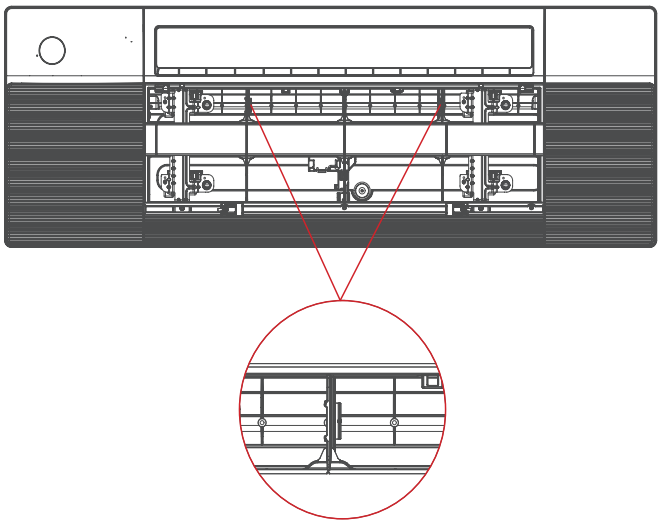


Fig. 11-2: Plastic Buckle Locations

3. Manually rotate the air deflector, and attach the panel to the cassette by using 3×M4*22 screws and a ST3.9*16 screw.

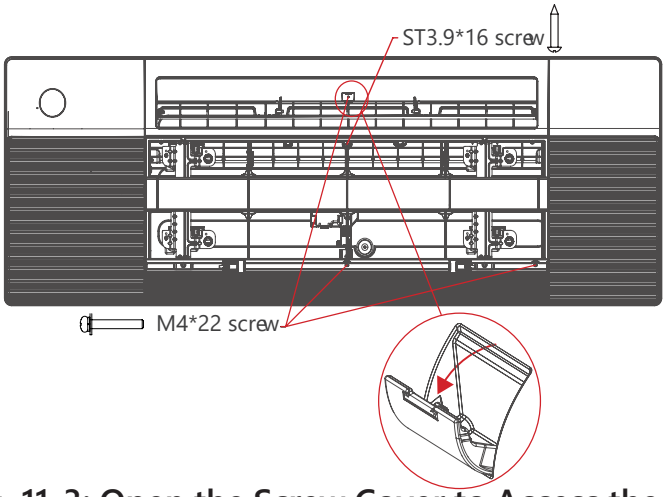


Fig. 11-3: Open the Screw Cover to Access the Screws

NOTE

Eight M4*22 screws are supplied, two of which are spare. Two ST3.9*16 screws are supplied, one of which is spare.

4. Open the two covers on both sides of the panel, attach the panel to the cassette by using 3× M4*22 screws.

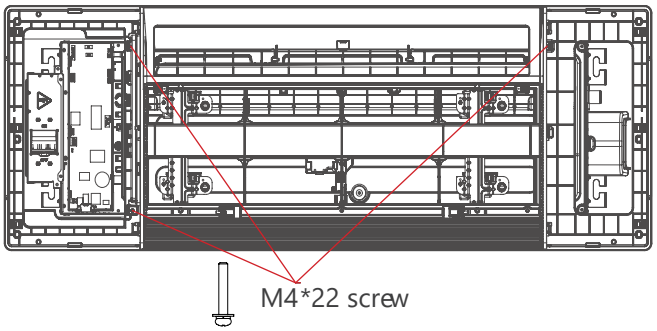
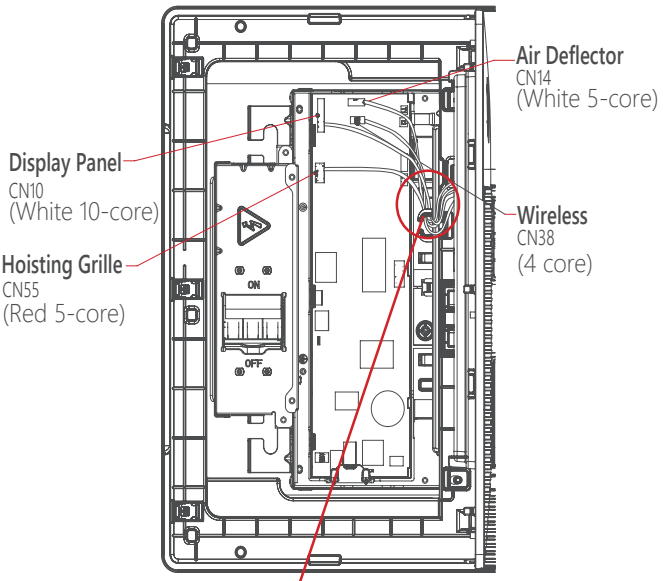


Fig. 11-4: Attach the Panel

5. Connect the display board to the main control board, up to four wires are required to connect.

NOTE

The corresponding colors or corresponding pins are connected.



When the connection is completed, please clip the wires to the buckle.

Fig. 11-5: Connect the Display Board

6. Install the control box cover and turn the circuit breaker to ON, then close the two plastic covers on both sides of the panel.

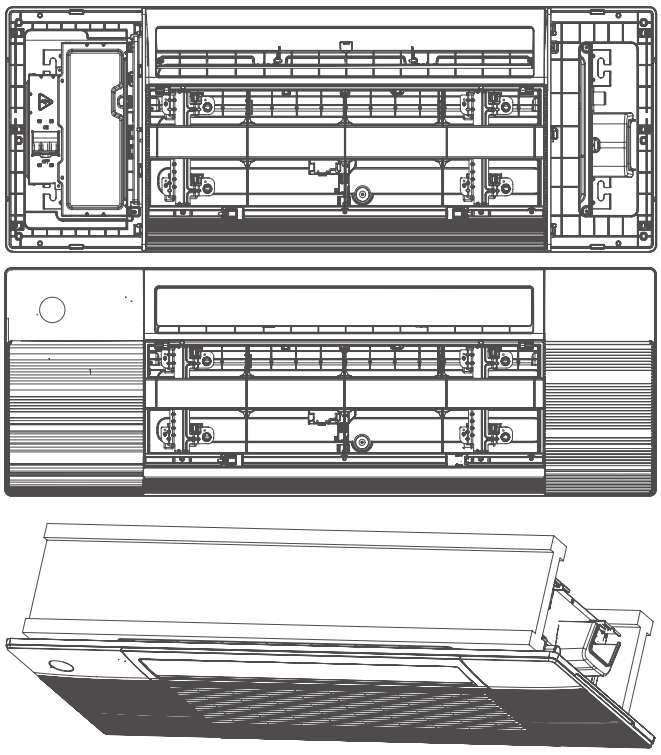


Fig. 11-6: Install the Control Box Cover

7. During the test-run process, the display will illuminate, and the air grill will rise automatically.

Model B

1. Press the circular position to open the two screw covers, then remove the two screws.

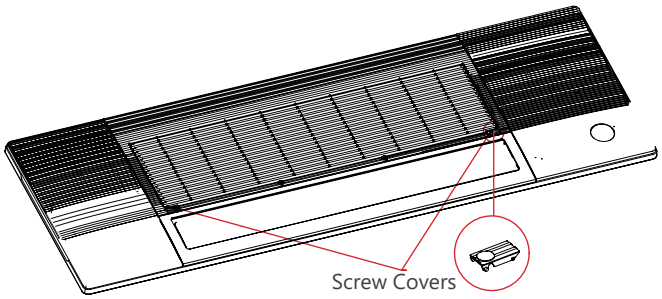


Fig. 11-7: Remove Two Screws

2. Hold and open the air grill, then push both of the latches to the middle to unlock the air grill.

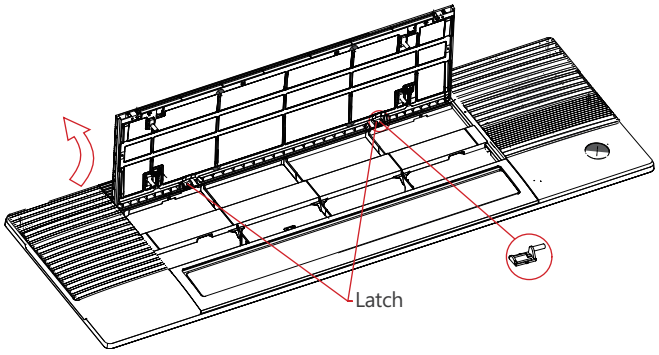


Fig. 11-8: Unlock the Air Grill

3. Pull the panel grille out of the panel, and attach the cassette panel to the one-way cassette with two plastic buckles.

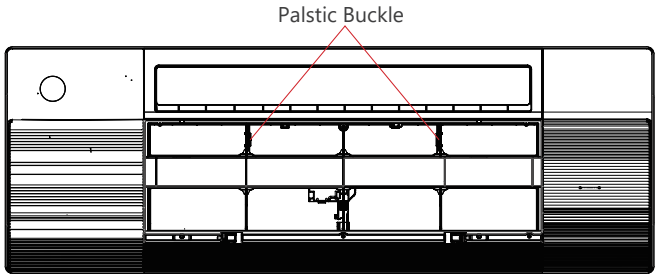


Fig. 11-9: Attach The Panel To The Cassette

4. Manually rotate the air deflector, attach the panel to the cassette by using 3×M4*22 screws and an ST3.9*16 screw.

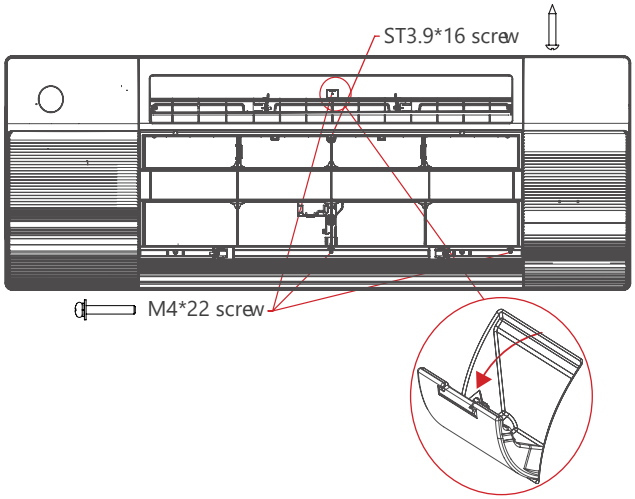


Fig. 11-10: Open the Screw Cover to Access the Screws

NOTE

Eight M4*22 screws are supplied, two of which are spare. Two ST3.9*16 screws are supplied, one of which is spare. Before attaching this screw, you need to open the screw cover; and after fixing the screw, please close the cover.

5. Open the two covers on both sides of the panel, attach the panel to the cassette by using 3× M4*22 screws.

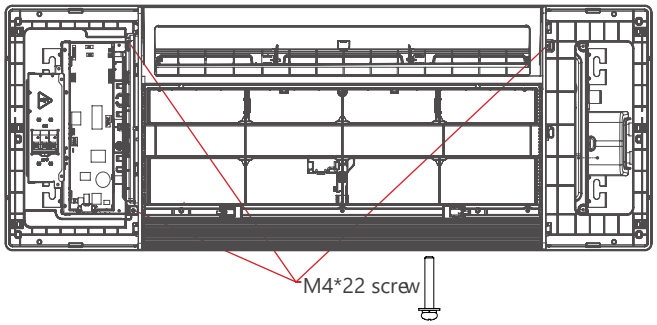


Fig. 11-11: Attach the Panel

6. Connect the display board to the main control board, up to four wires are required to connect.

NOTE

The corresponding colors or corresponding pins are connected.

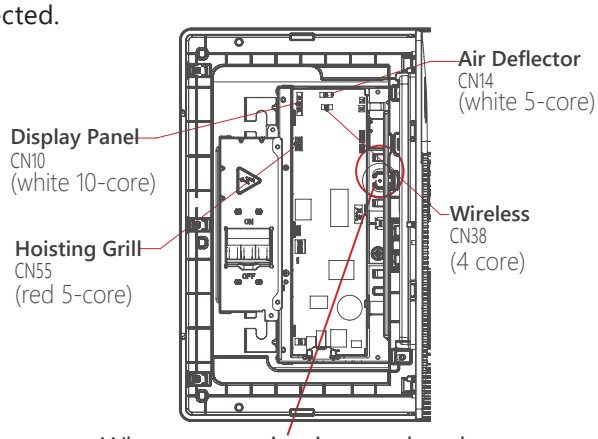


Fig. 11-12: Connect the Display Board

7. Install the control box cover and turn the circuit breaker to ON, then close the two plastic covers on both sides of the panel.

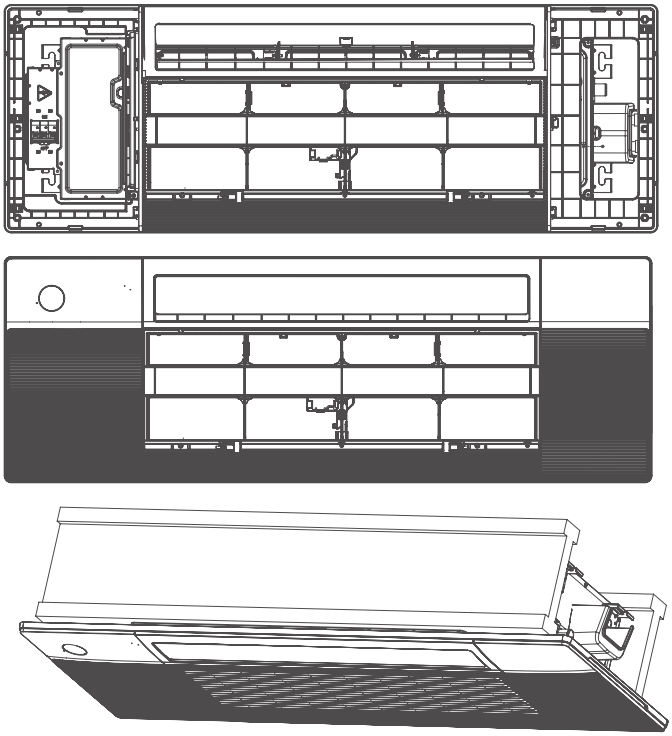


Fig. 11-6: Install the Control Box Cover

8. Re-install the air grille by pushing the latch to lock it and fixing the two screws, then close the two screw covers.

Step 12 - Optional Parts Installation

Wireless Module

Wireless module, or named smart kit, if you choose this configuration, please follow the steps below to install.

NOTE

If you choose this configuration, it is recommended that installing this wireless module during the step of panel installation. See Fig. 11-12.

1. Remove the protective cap of the wireless module (smart kit).

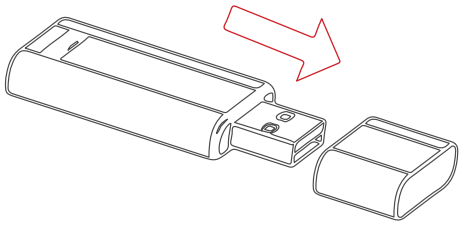


Fig. 12-1: Remove Smart Kit Cap

2. Open the cover with the display panel, loosen the screw, and remove the cover.

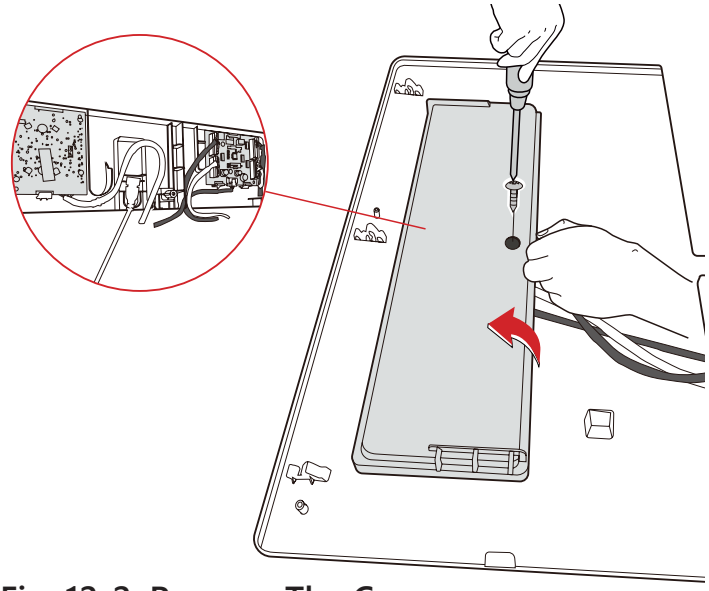


Fig. 12-2: Remove The Cover

3. Insert the wireless module in the display board as shown in Fig. 12-3.

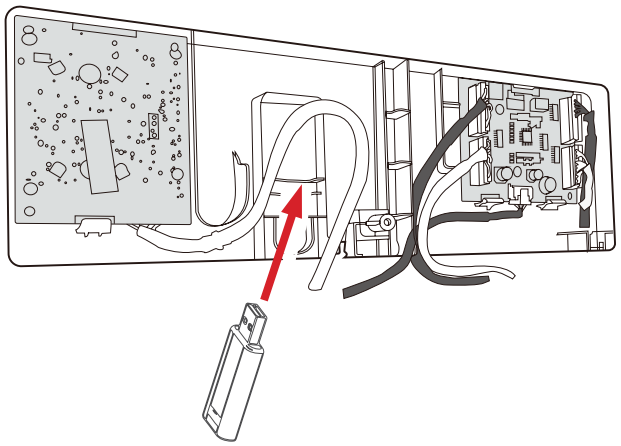


Fig. 12-3: Plug The Smart Kit Into The Display Board

4. Replace the display panel cover.

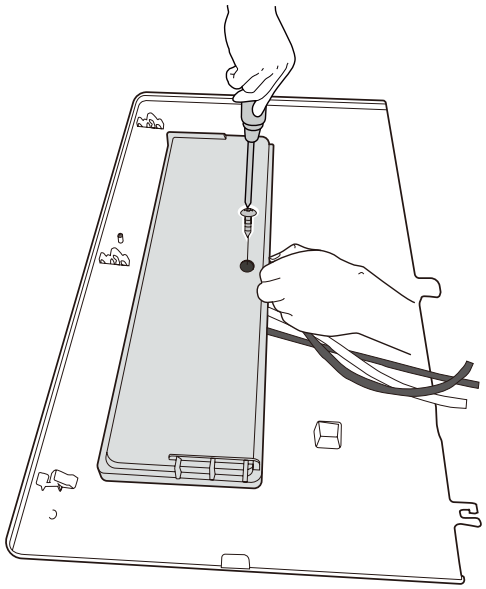


Fig. 12-4: Replace The Panel

Test Run

⚠ CAUTION

Failure to perform the test run may result in unit damage, property damage, or personal injury.

Before the Test Run

A test run must be performed after the entire system has been completely installed. Confirm the following points before performing the test:

a. Indoor and outdoor units are properly installed.
b. Piping and wiring are properly connected.
c. No obstacles near the inlet and outlet of the unit that might cause poor performance or product malfunction.
d. The refrigeration system does not leak.
e. The drainage system is unimpeded and draining to a safe location.
f. Heating insulation is properly installed.
g. Grounding wires are properly connected.
h. Length of the piping and additional refrigerant capacity have been recorded.
i. Power voltage is the correct voltage for the air conditioner

Test run Instructions

1. Open both the liquid and gas service valves.
2. Turn on the main power switch and allow the unit to warm up.
3. Set the air conditioner to COOL mode.
4. For the Indoor Unit
   a. Double-check to see if the room temperature is being registered correctly.
   b. Ensure the manual buttons on the indoor unit work properly.
   c. Check to see that the drainage system is unimpeded and draining smoothly.
   d. Ensure there is no vibration or abnormal noise during operation.
5. For the Outdoor Unit
   a. Check to see if the refrigeration system is leaking.
   b. Make sure there is no vibration or abnormal noise during operation.
   c. Ensure the wind, noise, and water generated by the unit do not disturb your neighbors or pose a safety hazard.

NOTE

If the unit malfunctions or does not operate according to your expectations, please refer to the Troubleshooting section of the Owner's Manual before calling customer service.

Water Discharge Test

- Before the test, ensure that the water discharge pipeline is smooth and that each connection is sealed properly.
- Conduct the water discharge test in the new room before the ceiling is paved.

1. Connect the power supply, and set the air conditioner to operate in the cool mode. Check the running sound of the drainage pump.
2. Keep the cool mode running for at least 10 min.

3. Stop the air conditioner. Wait for three minutes and then check for anything unusual. If the water discharge piping layout is not correct, excessive water flow will cause a water level error, and the "EE" error code will be displayed on the display panel. There may even be water overflowing from the water pan.
4. Continue to add water until the alarm for excessive water levels is triggered. Check if the drainage pump drains water immediately. After three minutes, if the water level does not fall below the warning level, the unit will shut down. At this time, you need to turn off the power supply and drain away the accumulated water before you can turn on the unit normally.
5. Turn off the power supply, remove the water manually using the drainage plug, and put the test cap back in its original place.

⚠ CAUTION

The drainage plug at the bottom of the unit body is used to discharge accumulated water from the drain pan when the air conditioner malfunctions. When the air conditioner is operating normally, make sure the drainage plug is properly plugged to prevent water from leaking.

Troubleshooting

Common Issues

The following problems are not malfunctions and in most situations will not require repairs.

Problem	Possible Causes	Solution
The unit does not turn on when pressing ON/ OFF button	P1 Protection Code	The Water Collection Tray is full. Turn of the unit, drain the water from the Water Collection Tray, and restart the unit.
	In COOL mode: the room temperature is lower than the set temperature.	Reset the temperature.
The unit does not cool well	The air filter is blocked with dust or animal hair.	Turn of the unit and clean the filter according to instructions.
	The exhaust hose is not connected or is blocked.	Turn of the unit, disconnect the hose, check for blockage, and reconnect the hose.
	The unit is low on refrigerant.	Call a service technician to inspect the unit and top off the refrigerant.
	The temperature setting is too high.	Decrease the set temperature.
	The windows and doors in the room are open.	Make sure all windows and doors are closed.
	The room area is too large.	Double-check the cooling area.
	There are heat sources inside the room.	Remove the heat sources if possible.
The unit is noisy and vibrates too much	The ground is not level.	Place the unit on a flat, level surface.
	The air filter is blocked with dust or animal hair.	Turn of the unit and clean the filter according to instructions.
The unit makes a gurgling sound	This sound is caused by the flow of refrigerant inside the unit.	This is normal.

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