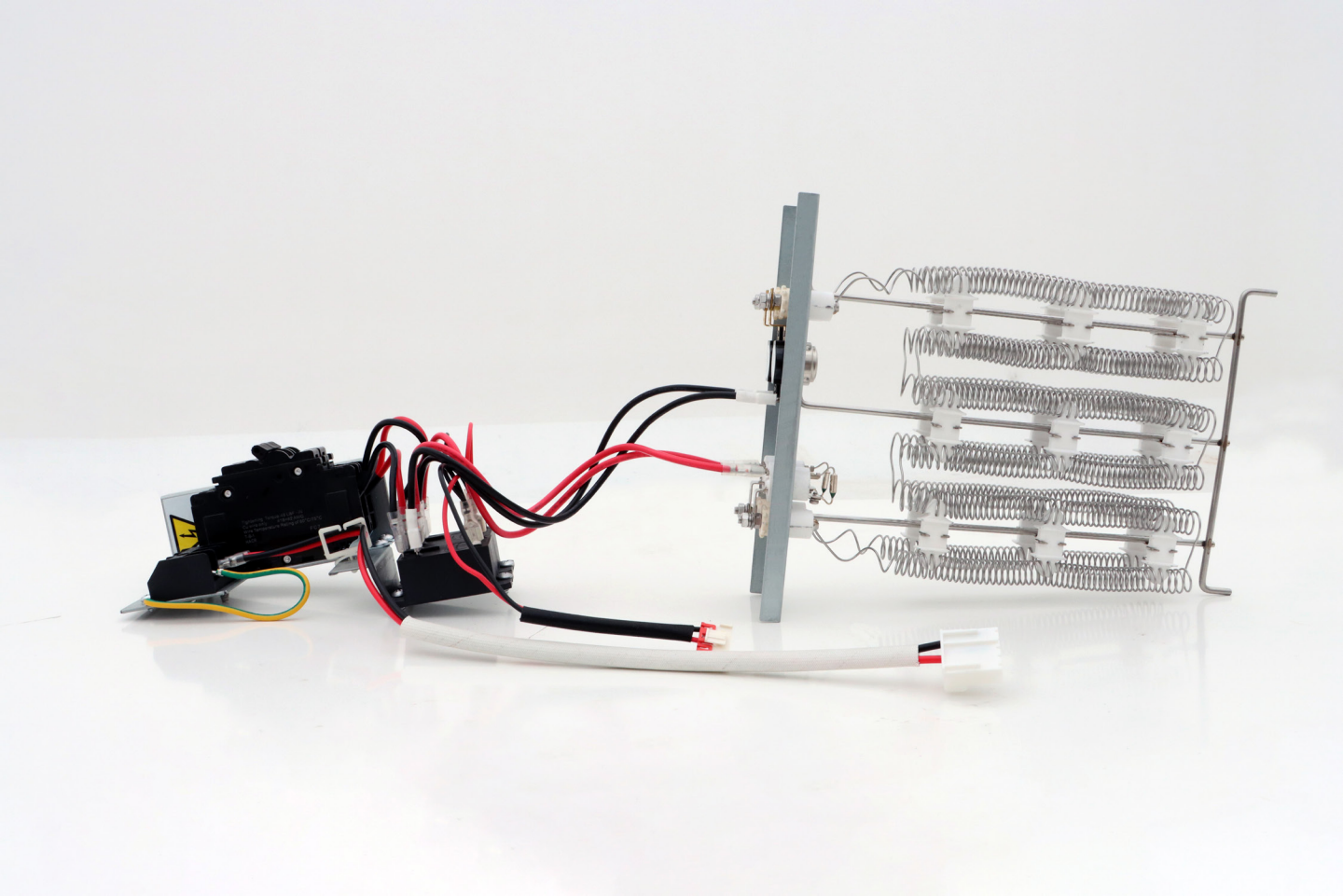
Installation Manual

EVOX WM AHU Auxiliary Heater



IMPORTANT NOTE:

Read this manual carefully before installing or operating your new air conditioning unit.
Make sure to save this manual for future reference.

Manufacturer reserves the right to change, at any time, specifications and designs without notice and without obligations.

Table of Contents

Safety Considerations **3**
Installation Of Electric Auxiliary Heat Module **4**
Table 1: Electric Heat Kit Accessories 4
Table 2: Heat Kit Selection Chart 4
Fig. 1: Open The Cover 4
Fig. 2: Remove The Knockout 4
Fig. 3: Remove Terminal Block & Wires 5
Fig. 4: Remove The Heating Cover 5
Fig. 5: Install The Electric Heat Kit 5
Fig. 6: Install The Kit Screws 5
Fig. 7: Tighten The Screws 6
Fig. 8: Attach The Terminal Wiring Block 6
Fig. 9: Install The Breaker Cover 6
Table 3: Auxiliary Heat Kit Specifications 6
Fig. 10: EAH Wiring Diagram 7
Table 4: Auxiliary Heater Electrical Data 7

Read This Manual

Inside, you'll find many helpful hints on how to use and maintain your auxiliary heater properly. Just a little preventive care on your part can save you a great deal of time and money over the life of your auxiliary heater. These instructions may not cover every possible condition of use, so common sense and attention to safety are required when installing, operating, and maintaining this product.

Safety Considerations

Intended Use

The following safety guidelines are intended to prevent unforeseen risks or damage from unsafe or incorrect operation of the appliance. Please check the packaging and appliance on arrival to make sure everything is intact to ensure safe operation. If you find any damage, please contact the retailer or dealer.

Please note that modifications or alterations to the appliance are not allowed for your safety. Unintended use may cause hazards and loss of warranty claims.

Explanation Of Symbols

⚠ WARNING

The signal word indicates a hazard with a medium level of risk, which, if not avoided, may result in death or serious injury.

⚠ CAUTION

The signal word indicates a hazard with a low degree of risk, which, if not avoided, may result in minor or moderate injury.

NOTE

A property-damage-only hazard, meaning no personal injury is possible.

Read these operating instructions carefully and attentively before using/commissioning the unit and keeping it in the immediate vicinity of the installation site or unit for later use!

⚠ WARNING

ELECTRICAL WARNINGS



- The product must be properly grounded at the time of installation, or electric shock may occur.
- For all electrical work, follow all local and national wiring standards, regulations, and the Installation Manual. Connect cables tightly and clamp them securely to prevent external forces from damaging the terminal. Improper electrical connections can overheat, cause fire, and may also cause shock. All electrical connections must be made according to the Electrical Connection Diagram located on the panels of the indoor and outdoor units.
- All wiring must be properly arranged to ensure that the control board cover can close properly. If the control board cover is not closed properly, it can lead to corrosion and cause the connection points on the terminal to heat up, catch fire, or cause electrical shock.
- If connecting power to fixed wiring, an all-pole disconnection device, which must be incorporated in the fixed wiring in accordance with the wiring rules.

⚠ WARNING

WARNINGS FOR PRODUCT INSTALLATION

- Installation must be performed by an authorized dealer or specialist. Defective installation can cause water leakage, electrical shock, or fire.
- Installation must be performed according to the installation instructions. Improper installation can cause water leakage, electrical shock, or fire. (In North America, installation must be performed in accordance with the requirements of NEC and CEC by authorized personnel only.)
- Contact an authorized service provider for repair or maintenance of this unit. This appliance shall be installed in accordance with national wiring regulations.
- Only use the included accessories, parts, and specified parts for installation. Using non-standard parts can cause water leakage, electrical shock, fire, and cause the unit to fail.
- For units that have an auxiliary electric heater, do not install the unit within 1 meter (3 feet) of any combustible materials.
- **DO NOT** install the unit in a location that may be exposed to combustible gas leaks. If combustible gas accumulates around the unit, it may cause a fire.
- Do not turn on the power until all work has been completed.
- When moving or relocating the auxiliary heater, consult experienced service technicians for disconnection and reinstallation of the unit. How to install the appliance on its support. Please read the information for details in the indoor unit.

⚠ WARNING

WARNINGS FOR CLEANING AND MAINTENANCE

Turn off the device and disconnect the power before cleaning. Failure to do so can cause electrical shock.

NOTE

The machine you purchased may be one of the types in the table below.

The indoor and outdoor units are designed to be used together. Please check the machine you purchased. You can also find the model of the machine you purchased on the packaging box of the machine.

Model	Indoor Unit
18K (208/230V)	MAWHE-H18B-2A
24K (208/230V)	MAWHE-H24B-2A
30K (208/230V)	MAWHE-H30B-2A
36K (208/230V)	MAWHE-H36B-2A

Installation Of Electric Auxiliary Heat Module

NOTE

Installation must be performed by a licensed contractor. Please make necessary precautions when performing the installation operation.

Table 1: Electric Heat Kit Accessories

Name	Quantity	Image
Manual	2	
Foam gasket	1	
Screws	7	
Silicone breaker cover	1	
Electric auxiliary heating wiring diagram	1	
Circuit breaker label	1	

Model size selection

For installations requiring supplemental heating, the optional Electric Auxiliary Heat Module is available in sizes from 3kW to 10kW to accommodate appropriate sizing given the specific heat load and electrical requirements of each installation. Please refer to the table below for the selection of available sizes of each model, being sure to avoid improper matching.

Table 2: Heat Kit Selection Chart

Model (Btu./h)	3 kW	5 kW	8 kW	10 kW
18K	Y	Y	Y	Y
24K	Y	Y	Y	Y
30K	Y	Y	Y	Y
36K	Y	Y	Y	Y

NOTE

Only use matched modules certified for use with the model. Please refer to the Electric Auxiliary Heat Model specification for additional details to ensure proper selection and installation.

Preparations For Installation

Before installation, please confirm the electric auxiliary heat module and supplied accessories are complete and free of any damage. Do not attempt to install if damage is present.

Electric Auxiliary Heat Module installation and wiring operation

1. Open the upper cover.

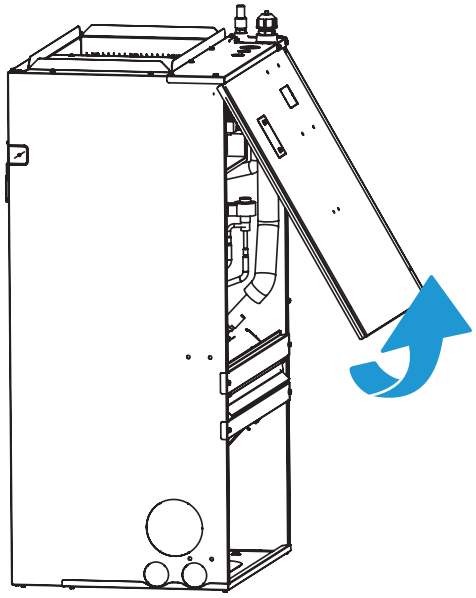


Fig. 1: Open The Cover

2. Use tools to remove the knock-out holes of upper cover.

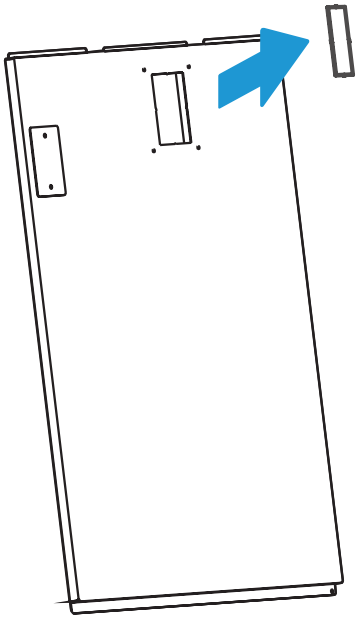


Fig. 2: Remove The Knockout

3. Remove the wiring terminal block and grounding wires (if present) from the cover. Do not dismantle the connection at the other end of these wires.

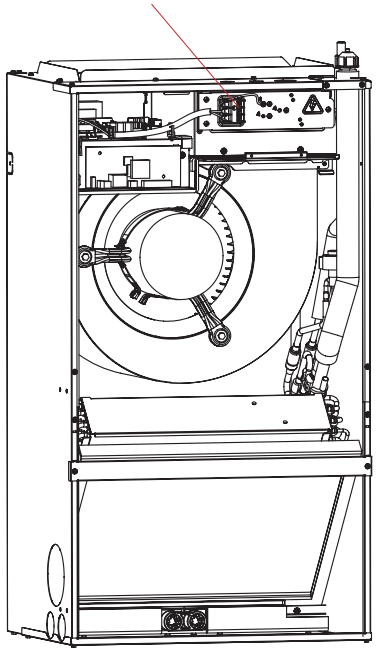


Fig. 3: Remove Terminal Block & Wires

4. Loosen the screws and remove the electric auxiliary heating cover.

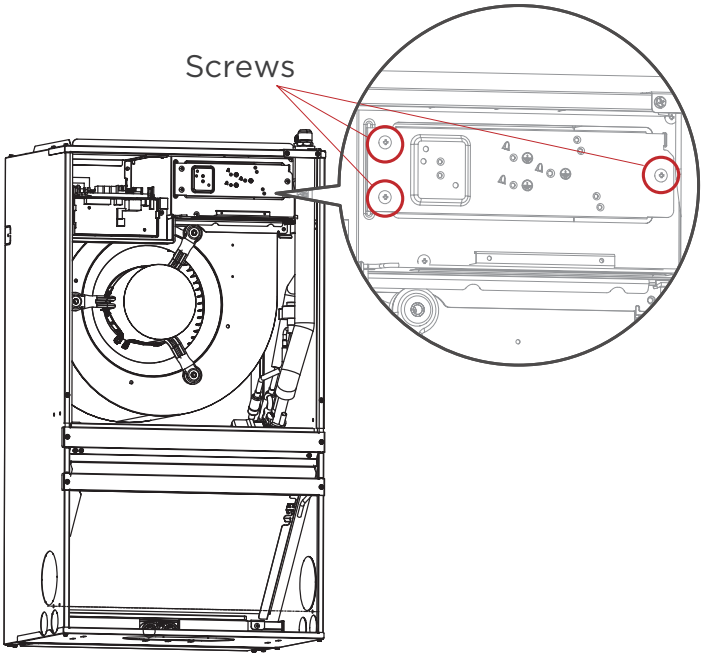


Fig. 4: Remove The Heating Cover

5. Install the electric auxiliary heating assembly in the front, and note that the support assembly must lock into the support holes in the back of the cabinet.

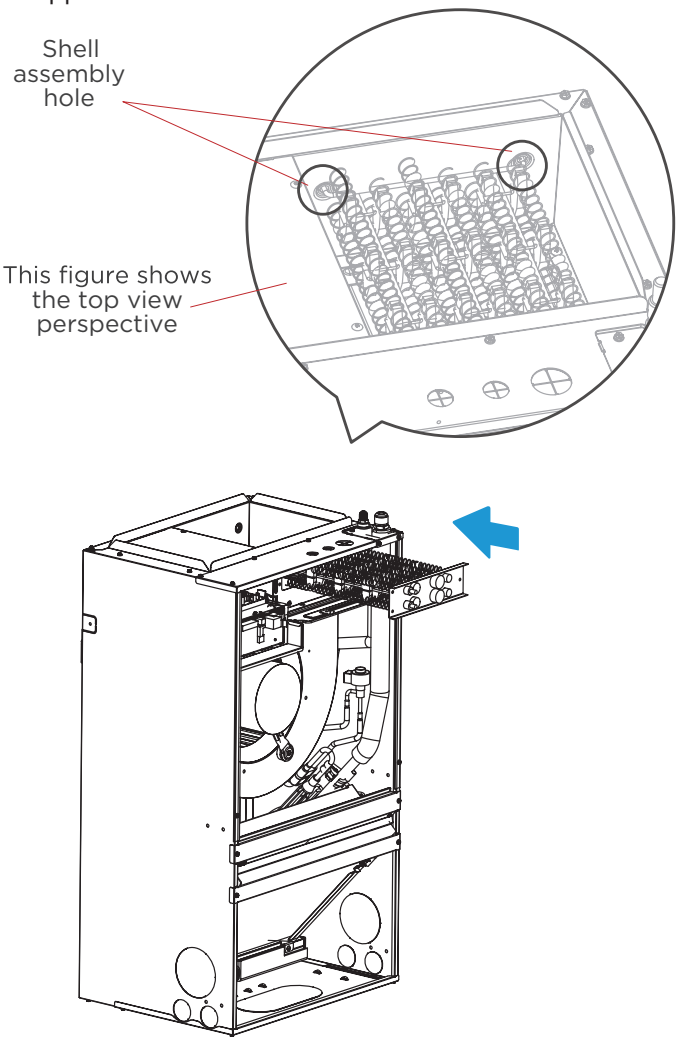


Fig. 5: Install The Electric Heat Kit

6. Tighten the electric heat kit screws.

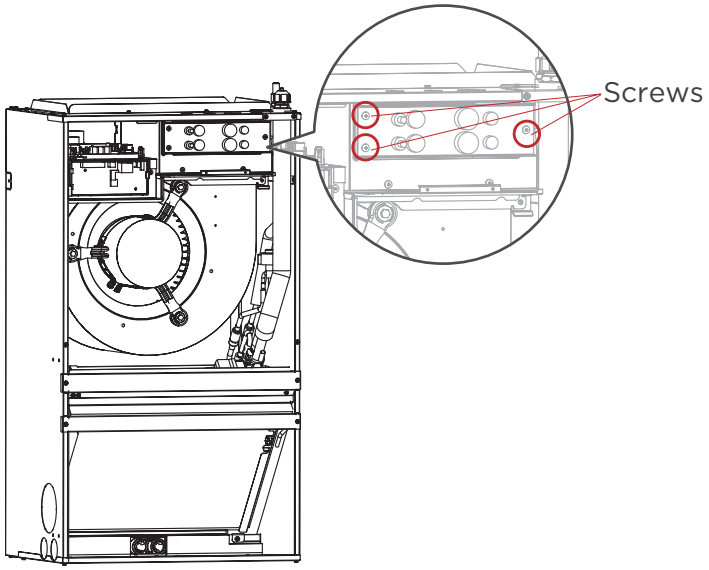


Fig. 6: Install The Kit Screws

7. Tighten the mounting screws.

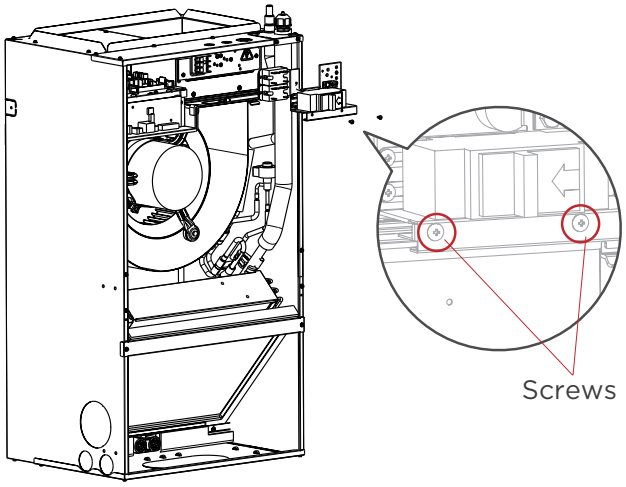


Fig. 7: Tighten The Screws

8. Attach the wiring terminal block and grounding wires (if available) that were removed from the indoor unit to the corresponding positions on the electric auxiliary heater cover.

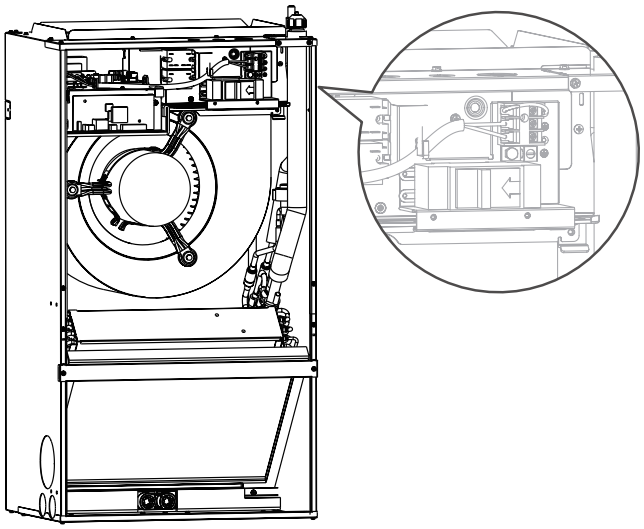


Fig. 8: Attach The Terminal Wiring Block

9. Wire according to the wiring nameplate. Apply the wiring diagram to the inside cover wiring is completed for future reference and maintenance.
10. Install the upper cover and the silicone breaker cover.

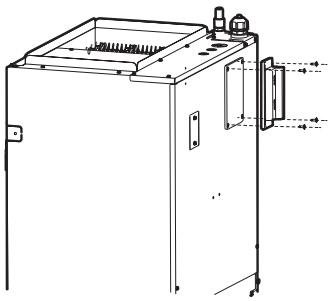


Fig. 9: Install The Breaker Cover

11. After installing the electric auxiliary heat module, apply the circuit breaker label near the silicone breaker cover that was just applied.

Confirmation of the indoor unit

NOTE

Electric auxiliary heating wiring diagram packed with the accessories.

If the branch circuit wire length exceeds 100 ft, consult the Local electric code to determine the maximum wire length. Use a 2% voltage drop.

After the electric heating wiring is connected, please confirm before powering on:

- Check all wiring and ensure secure connection of all wiring.
- Ensure that the wire size is properly selected per NEC or local codes.

Table 3: Auxiliary Heat Kit Specifications

Specifications	Number of circuit breakers	Number of relays	Number of power cord groups	Number of power cord grounding screws
3 kW	1	1	2	2
5 kW	1	1	2	2
8 kW	1	2	2	2
10 kW	1	2	2	2

NOTE

The specification may be different between different models; please refer to the indoor unit's nameplate. Choose the cable type according to the local electrical codes and regulations. Please choose the right cable size according to the Minimum Circuit Ampacity indicated on the nameplate of the unit.

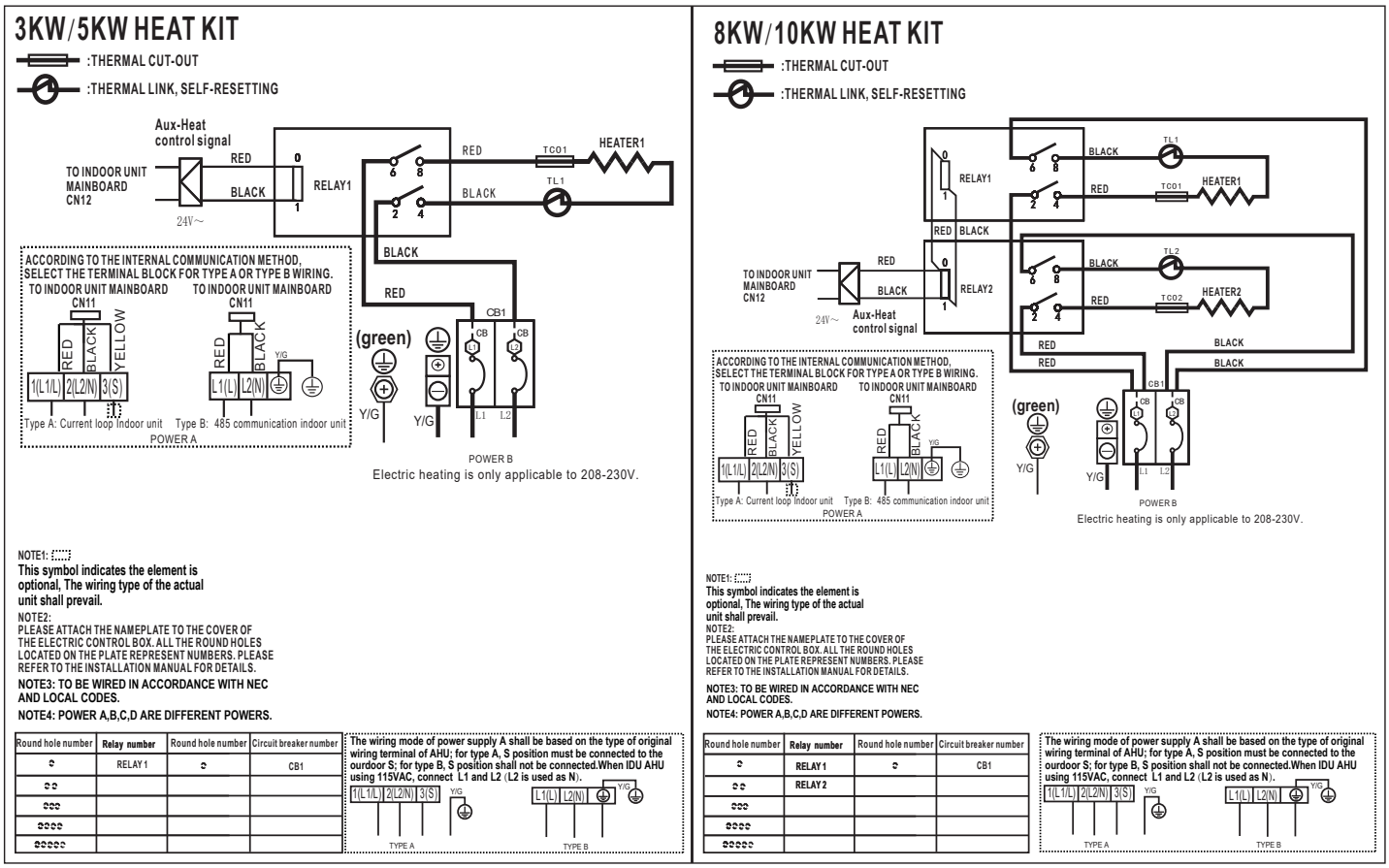


Fig. 10: EAH Wiring Diagram

Table 4: Auxiliary Heater Electrical Data

Heater part No.	Heater kW.	Internal Circuit Protection	CIRCUIT 1		
			Heater Amps	MCA (1)	MOCP (2)
EAH-03C(UL)	3	Ckt Bkr	10.8/12.0	14.0/16.0	15.0/20.0
EAH-05C(UL)	5		18.0/20.0	23.0/27.0	25.0/30.0
EAH-08C(UL)	8		28.8/32.0	37.0/42.0	40.0/45.0
EAH-10C(UL)	10		36.1/40.0	46.0/53.0	50.0/60.0

NOTE

The wiring diagram is for North America only and comes standard from the factory.

Important!
Product Warranty Information

The Warranty Registration below is a requirement to print a warranty certificate. You're not mandated to register your products to enjoy the Midea Standard Warranty; however, registration is highly recommended. Registering your warranty within 60 days ensures easy access to support and service when needed.

The design and specifications may change without prior notice in order to enhance the product. For detailed information, please consult your sales agency or the manufacturer. Any updates to the manual will be posted on the service website, so be sure to check for the latest version.

United States

https://www.mideacomfort.us/registration.html

Canada

https://www.mideacomfortna.ca/registration.html

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